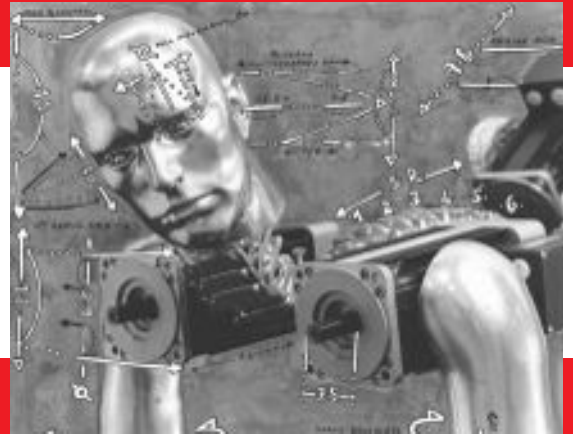


TETRA

Sinewave

BRUSHLESS SERVOMOTOR

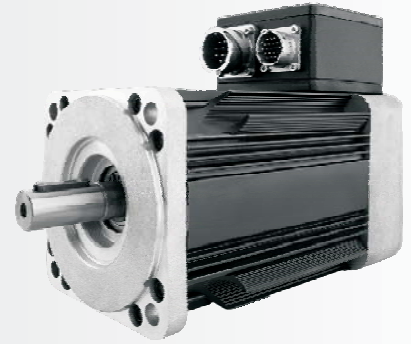


**MOTOR
POWER**
COMPANY

www.motorpowerco.com

TETRA

This is an innovative series of electronic commutation synchronous servomotors with NdFeB permanent magnets. A complete series with very compact dimensions which represent the result of the exceptional exploitation of the electromagnetic circuit. The performance is excellent thanks to the constructive system that concurs to reduce the losses of flow.



Brushless Servomotor	Rated Stall Torque (Nm)	Rated Speed (Rpm)	Motor Dimensions (mm)	Brake Length (mm)	Motor Length (mm)
TETRA 56 0.5	0.5	from 1600 to 3000	56x56	30*	135
TETRA 56 0.9	0.9				165
TETRA 56 1.35	1.35				195
TETRA 85 1.2	1.2	from 1300 to 5200	85x85	30*	166
TETRA 85 2.2	2.2				196
TETRA 85 3.2	3.2				226
TETRA 85 4.2	4.2				256
TETRA 115 3	3	from 1300 to 5200	115x115	50*	164
TETRA 115 5.2	5.2				189
TETRA 115 7	7				214
TETRA 115 9.2	9.2				239
TETRA 115 11	11				264
TETRA 142 12	12	from 1150 to 4000	142x142	60*	245
TETRA 142 16.5	16.5				275
TETRA 142 21	21				305
TETRA 142 25.5	25.5				335
TETRA 180 22.5	22.5	da 1200 a 3000	180x180	60*	290
TETRA 180 35	35				350
TETRA 180 47	47				410
TETRA 180 60	60				470

* The emergency brake increases the motor length with value "Brake Length"

Sinewave or squarewave form
 Sinusoidal drive from 45 to 400 Vac
 Trapezoidal drive from 60 to 540 Vdc
 IP 65 protection
 Class F insulation
 Transducers: Resolver, Encoder + Hall Sensors, Hall Sensors
 Winding in compliance with UL regulations

SERIES

TETRA 56

HOW TO ORDER A BRUSHLESS SERVOMOTOR SERIES TETRA 56

TETRA	56	SR	0.50	E	L	01	001	A	00.02
SERIES	TYPE	WAVEFORM	NOMINAL STALL TORQUE	TRANSDUCER TYPE	MOMENT OF INERTIA	WINDING CODE	TRANSDUCER MODEL	CONNECTION POSITION	MODEL LIST
TETRA	56	SR = sinewave TR = squarewave	0.50 0.9 1.35	E = Encoder R = Resolver H = Hall Sensor	L = Low	See Data Sheet	001 = Encoder Ø35 4p 2000 ppr 002 = Encoder Ø35 4p 1000 ppr 401 = Resolver 2p size 15 008 = Hall Sensor 4p	A = Std. B = On req. C = On req. D = On req.	00 = No prearranged 01 = External Encoder prearranged 02 = With brake 04 = Double connector 05 = Double cable gland on terminal box 08 = Connector + cable gland on terminal box

BRUSHLESS SERVOMOTORS



SERIES

TETRA 56SR 0.5

TORQUE

0.5 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING														
				01	02	03	04	08	12	14	15							
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	6000	5000	4000	3000	2000	1400									
	Vn drive 3phase 95 V ac		[rpm]				6300	4200	3000	2000	1300							
	Vn drive 3phase 145 V ac		[rpm]						4500	3000	2000							
	Vn drive 3phase 220 V ac		[rpm]							4600	3000							
	Vn drive 3phase 380 V ac		[rpm]								5200							
SERVOMOTOR	WINDING DATA																	
	Poles number	P		4														
	Continuous stall torque (*1)	Cn0	[Nm]	0.5														
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	5.7	6.8	8.5	11.3	17.0	24.0	36.0	55.0							
	Torque constant ± 5%	Kt	[Nm/Arms]	0.09	0.11	0.14	0.19	0.28	0.40	0.60	0.91							
	Stall current	In0	[Arms]	5.33	4.44	3.56	2.67	1.78	1.26	0.84	0.55							
	Peak torque	Cmax	[Nm]	1.5														
	Peak current	I cmax	[Arms]	16.0	13.3	10.7	8.0	5.3	3.8	2.5	1.6							
	Max current	I max	[Arms]	18.7	15.6	12.4	9.3	6.2	4.4	2.9	1.9							
	Ph/ph resistance ±10% at 25°C	Rff	[Ohm]	0.67	1.04	1.66	2.82	6.52	11.63	28.12	67.20							
	Phase / phase inductance	Lff	[mH]	0.57	0.89	1.40	2.52	5.62	11.15	25.09	56.86							
	Electrical time constant	Te	[ms]	0.85	0.85	0.84	0.89	0.86	0.96	0.89	0.85							
	Thermal time constant	Tt	[min]	35														
	Operating temperature	Tr	[°C]	0 + 40														
	Protection degree	IP		65 (*)														
	Insulation class			F														
	MECHANICAL DATA																	
		Moment of inertia	Jm	[Kg cm ²]	0.16													
		Max theoretical acceleration	αmax	[rad/s ²]	93750													
Mechanical time constant		Tm	[ms]	1.98	2.07	2.04	1.88	2.00	1.74	1.87	1.95							
Cogging torque		Tcog	[Nm]	0.015														
Damping constant at 1000 rpm		Td	[Nm]	0.012														
Max radial load (at 3000 rpm)		Fr	[N]	240 (applied on the shaft's middle)														
Max axial load		Fa	[N]	76 (applied on the shaft's middle)														
Weight		M	[Kg]	1.5														
THERMAL P.		Type of thermal cut - off											N C : normally closed					
	Rated voltage	Vn	[V ac]	250														
	Rated current	In	[A]	2.5														
	Operative temperature	Tn	[°C]	140 °C ± 5%														
	Resetting temperature	Tr	[°C]	100 °C ± 15°C														
	Operative time		[ms]	1														
Insulation class											F							
BRAKE	Type											STD 2						
	Static torque	Co	[Nm]	2														
	Rated voltage	Vn	[V]	24 Vcc + 6% -10% Stabilized														
	Rated current	In	[A]	0.46														
	Input power	Pn	[W]	11														
	Engaging time	Tr	[ms]	6														
	Release time	TI	[ms]	25														

(*) with oil seal mounted on the flange (*1) Output continuous ratings with 250 x 250 x20 mm metallic heat sink flange coupling

DATA SHEET N° 1B1102010004

BRUSHLESS SERVOMOTORS



SERIES

TETRA 56SR0.9

TORQUE

0.9 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING											
				01	02	03	04	08	12	14	15				
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	6000	5000	4000	3000	2000	1400						
	Vn drive 3phase 95 V ac		[rpm]				6300	4200	3000	2000	1300				
	Vn drive 3phase 145 V ac		[rpm]						4500	3000	2000				
	Vn drive 3phase 220 V ac		[rpm]							4600	3000				
	Vn drive 3phase 380 V ac		[rpm]								5200				
WINDING DATA															
SERVOMOTOR	Poles number	P		4											
	Continuous stall torque (*1)	Cn0	[Nm]	0.90											
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	5.7	6.8	8.5	11.3	17.0	24.0	36.0	55.0				
	Torque constant ± 5%	Kt	[Nm/Arms]	0.09	0.11	0.14	0.19	0.28	0.40	0.60	0.91				
	Stall current	In0	[Arms]	9.60	8.00	6.40	4.80	3.20	2.27	1.51	0.99				
	Peak torque	Cmax	[Nm]	2.7											
	Peak current	I cmax	[Arms]	28.8	24.0	19.2	14.4	9.6	6.8	4.5	3.0				
	Max current	I max	[Arms]	33.6	28.0	22.4	16.8	11.2	7.9	5.3	3.5				
	Ph/ph resistance ±10% at 25°C	Rff	[Ohm]	0.27	0.50	0.80	1.36	2.93	5.92	13.13	25.07				
	Phase / phase inductance	Lff	[mH]	0.36	0.56	0.88	1.62	2.96	7.67	15.44	34.95				
	Electrical time constant	Te	[ms]	1.33	1.11	1.10	1.19	1.01	1.30	1.18	1.39				
	Thermal time constant	Tt	[min]	40											
	Operating temperature	Tr	[°C]	0 + 40											
	Protection degree	IP		65 (*)											
	Insulation class			F											
MECHANICAL DATA															
SERVOMOTOR	Moment of inertia	Jm	[Kg cm ²]	0.23											
	Max theoretical acceleration	αmax	[rad/s ²]	117391											
	Mechanical time constant	Tm	[ms]	1.14	1.44	1.40	1.30	1.29	1.28	1.26	1.04				
	Cogging torque	Tcog	[Nm]	0.027											
	Damping constant at 1000 rpm	Td	[Nm]	0.024											
	Max radial load (at 3000 rpm)	Fr	[N]	240 (applicato sulla mezzeria dell'albero)											
	Max axial load	Fa	[N]	76 (applicato sulla mezzeria dell'albero)											
	Weight	M	[Kg]	1.8											
THERMAL P.	Type of thermal cut - off			N C : normalmente chiuso											
	Rated voltage	Vn	[V ac]	250											
	Rated current	In	[A]	2.5											
	Operative temperature	Tn	[°C]	140 °C ± 5%											
	Resetting temperature	Tr	[°C]	100 °C ± 15°C											
	Operative time		[ms]	1											
BRAKE	Type			STD 2											
	Static torque	Co	[Nm]	2											
	Rated voltage	Vn	[V]	24 Vcc + 6% -10% Stabilizzato											
	Rated current	In	[A]	0.46											
	Input power	Pn	[W]	11											
	Engaging time	Tr	[ms]	6											
	Release time	Tl	[ms]	25											

(*) with oil seal mounted on the flange (*1) Output continuous ratings with 250 x 250 x20 mm metallic heat sink flange coupling

DATA SHEET N° 1B1102020004

BRUSHLESS SERVOMOTORS



SERIES

TETRA 56SR1.35

TORQUE
1.35 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING														
				01	02	03	04	08	12	14	15							
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	6000	5000	4000	3000	2000	1400									
	Vn drive 3phase 95 V ac		[rpm]				6300	4200	3000	2000	1300							
	Vn drive 3phase 145 V ac		[rpm]						4500	3000	2000							
	Vn drive 3phase 220 V ac		[rpm]							4600	3000							
	Vn drive 3phase 380 V ac		[rpm]								5200							
SERVOMOTOR	WINDING DATA																	
	Poles number	P		4														
	Continuous stall torque (*1)	Cn0	[Nm]	1.35														
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	5.7	6.8	8.5	11.3	17.0	24.0	36.0	55.0							
	Torque constant ± 5%	Kt	[Nm/Arms]	0.09	0.11	0.14	0.19	0.28	0.40	0.60	0.91							
	Stall current	In0	[Arms]	14.40	12.00	9.60	7.20	4.80	3.40	2.27	1.48							
	Peak torque	Cmax	[Nm]	4.05														
	Peak current	I cmax	[Arms]	43.2	36.0	28.8	21.6	14.4	10.2	6.8	4.5							
	Max current	I max	[Arms]	50.4	42.0	33.6	25.2	16.8	11.9	7.9	5.2							
	Ph/ph resistance ±10% at 25°C	Rff	[Ohm]	0.30	0.44	0.45	0.72	1.70	2.96	7.20	16.25							
	Phase / phase inductance	Lff	[mH]	0.13	0.18	0.27	0.49	1.06	2.12	4.77	9.95							
	Electrical time constant	Te	[ms]	0.45	0.41	0.59	0.67	0.63	0.72	0.66	0.61							
	Thermal time constant	Tt	[min]	45														
	Operating temperature	Tr	[°C]	0 + 40														
	Protection degree	IP		65 (*)														
	Insulation class			F														
	SERVOMOTOR	MECHANICAL DATA																
		Moment of inertia	Jm	[Kg cm ²]	0.37													
		Max theoretical acceleration	αmax	[rad/s ²]	109459													
Mechanical time constant		Tm	[ms]	2.04	2.02	1.28	1.11	1.20	1.03	1.11	1.09							
Cogging torque		Tcog	[Nm]	0.0405														
Damping constant at 1000 rpm		Td	[Nm]	0.036														
Max radial load (at 3000 rpm)		Fr	[N]	240 (applied on the shaft's middle)														
Max axial load		Fa	[N]	76 (applied on the shaft's middle)														
Weight		M	[Kg]	2.2														
THERMAL P.		Type of thermal cut - off			N C : normally closed													
	Rated voltage	Vn	[V ac]	250														
	Rated current	In	[A]	2.5														
	Operative temperature	Tn	[°C]	140 °C ± 5%														
	Resetting temperature	Tr	[°C]	100 °C ± 15°C														
	Operative time		[ms]	1														
BRAKE	Insulation class			F														
	Type			STD 2														
	Static torque	Co	[Nm]	2														
	Rated voltage	Vn	[V]	24 Vcc + 6% -10% Stabilized														
	Rated current	In	[A]	0.46														
	Input power	Pn	[W]	11														
	Engaging time	Tr	[ms]	6														
Release time	TI	[ms]	25															

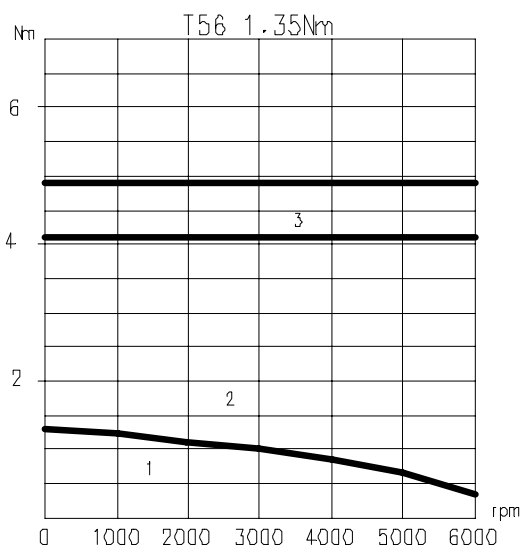
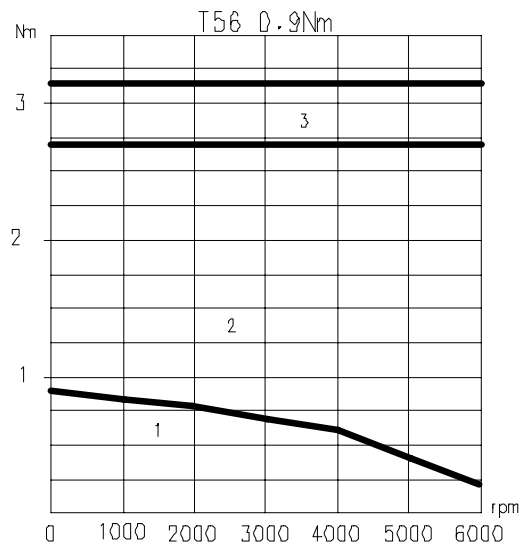
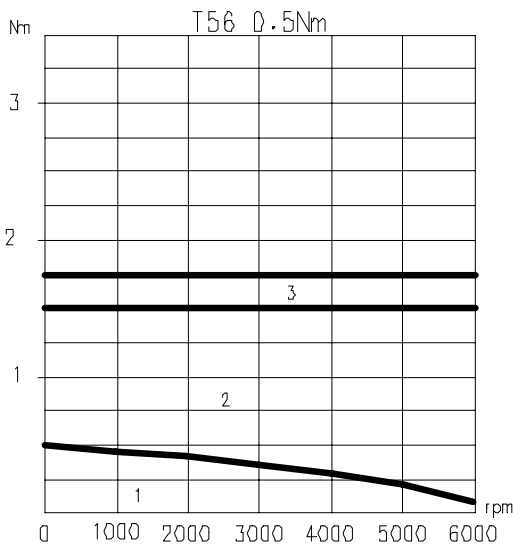
(*) with oil seal mounted on the flange (*1) Output continuous ratings with 250 x 250 x20 mm metallic heat sink flange coupling

DATA SHEET N° 1B11020300034

SERIES

TETRA 56

PERFORMANCE CURVES



1 CONTINUOUS DUTY AREA

2 INTERMITTENT DUTY AREA

3 DEMAGNETIZATION LIMIT

DATA SHEET N°4B1002000000

SERIES

TETRA 56

TRANSDUCER SERIES

E TYPE : ENCODER

RATED VOLTAGE	Vn	[V]	5 ± 5%
RATED CURRENT	In	[mA]	200
FREQUENCY	F	[K Hz]	200
WORKING TEMPERATURE	Tn	[°C]	- 20 ÷ + 100°
ELECTRONIC TYPE			LINE DRIVER AM 26 LS31
ROTATION			BIDIRECTIONAL
ZERO IMPULSE			STANDARD
N° OF PULSES REVOLUTION			1000 - 2000
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

R TYPE : RESOLVER

RATED VOLTAGE	Vn	[V rms]	7 ± 5%
RATED CURRENT	In	[mA]	18
PHASE SHIFT			0°
ELECTRIC ERROR			± 10'
MIN. SIN. AMPLITUDE		[mVrms]	20
FREQUENCY	F	[KHz]	10
POLES NUMBER			2
TRASFORMER RATIO			0.5 ± 5%
INPUT INPEDANCE	Zro	[Ohm]	70 + j 100
OUTPUT IMPEDANCE	Zss	[Ohm]	175 + j 257
WORKING TEMPERATURE	Tn	[°C]	- 55 ÷ + 155°

H TYPE : HALL SENSORS

RATED VOLTAGE	Vn	[V]	5 ± 5%
RATED CURRENT	In	[mA]	100
WORKING TEMPERATURE	Tn	[°C]	-20° ÷ +100°
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

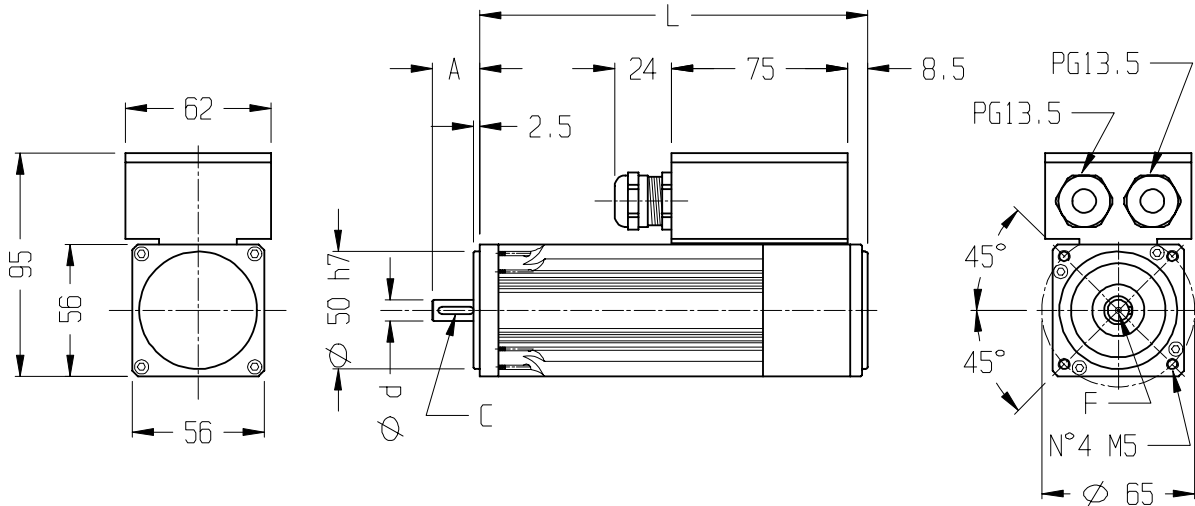
TRANSDUCERS

SERIES

TETRA 56

DIMENSIONS (mm)

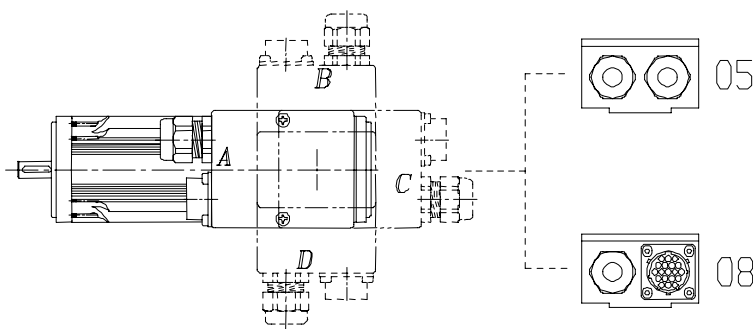
STANDARD



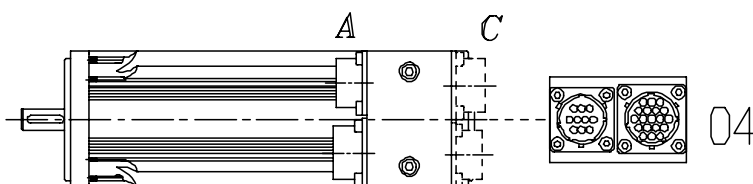
TYPE	0.5	0.9	1.35
A	20	20	23
L	135* - 152**	165* - 182**	195* - 212**
d(j6)	9	9	11
F			M4
C	3x3x15	3x3x15	4x4x18

LENGHT L INCREASED OF 30 MM WITH SAFETY BRAKE MOUNTED. - * LENGHT RESOLVER VERSION - ** LENGHT ENCODER VERSION

CONNECTION POSITIONS



L1	35 mm
L2	56 mm
L3	9,5 mm
Lc	13,5 mm



L1	75 mm
L2	62 mm
L3	8,5 mm
Lc	24 mm

A = Standard Position

DATA SHEET N° 7B1002002AA

SERIES

TETRA 85

HOW TO ORDER A BRUSHLESS SERVOMOTOR SERIES TETRA 85

TETRA	85	SR	3.2	E	L	01	003	A	00.02
SERIES	TYPE	WAVEFORM	NOMINAL STALL TORQUE	TRANSDUCER TYPE	MOMENT OF INERTIA	WINDING TYPE	TRANSDUCER MODEL	CONNECTION POSITION	MODEL LIST
TETRA	85	SR = sinewave TR = squarewave	1.2 2.2 3.2 4.2	E = Encoder R = Resolver H = Hall Sensor	L = Low H = High	See Data Sheet	003 = Encoder Ø48 4p 2000 ppr 004 = Encoder Ø48 4p 1000 ppr 501 = Resolver 2p size 19 008 = Hall Sensor 4p	A = Std. B = On req. C = On req. D = On req.	00 = No prearranged 01 = External Encoder prearranged 02 = With brake 04 = Double connector on terminal box 16 = Double cable gland on terminal box 18 = Connector + cable gland on terminal box

BRUSHLESS SERVOMOTORS



SERIES

TETRA 85SR1.2

TORQUE

1.2 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING											
				01	02	03	04	08	12	14	15	17	18		
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	6000	5000	4000	3000	2000	1400						
	Vn drive 3phase 95 V ac		[rpm]				6300	5500	3000	2000	1300				
	Vn drive 3phase 145 V ac		[rpm]						4500	3000	2000	1150			
	Vn drive 3phase 220 V ac		[rpm]							4600	3000	1700	1150		
	Vn drive 3phase 380 V ac		[rpm]								5200	3000	2000		
SERVOMOTOR	WINDING DATA														
	Poles number	P		4											
	Continuous stall torque (*1)	Cn0	[Nm]	1.20											
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	5.7	6.8	8.5	11.3	17.0	24.0	36.0	55.0	96.7	145.0		
	Torque constant ± 5%	Kt	[Nm/Arms]	0.09	0.11	0.14	0.19	0.28	0.40	0.60	0.91	1.60	2.40		
	Stall current	In0	[Arms]	12.80	10.67	8.53	6.40	4.27	3.02	2.02	1.32	0.75	0.50		
	Peak torque	Cmax	[Nm]	3.60											
	Peak current	I cmax	[Arms]	38.4	32.0	25.6	19.2	12.8	9.1	6.0	4.0	2.3	1.5		
	Max current	I max	[Arms]	44.8	37.3	29.9	22.4	14.9	10.6	7.1	4.6	2.6	1.8		
	Ph/ph resistance ±10% at 25°C	Rff	[Ohm]	0.20	0.22	0.37	1.01	1.50	2.68	6.28	14.56	39.87	102.98		
	Phase / phase inductance	Lff	[mH]	0.27	0.40	0.65	1.20	2.60	5.31	11.95	25.71	74.70	192.83		
	Electrical time constant	Te	[ms]	1.35	1.84	1.78	1.18	1.74	1.98	1.90	1.77	1.87	1.87		
	Thermal time constant	Tt	[min]	15											
	Operating temperature	Tr	[°C]	0 + 40											
	Protection degree	IP		65 (*)											
	Insulation class			F											
	SERVOMOTOR	MECHANICAL DATA													
Moment of inertia h/l		Jm	[Kg cm ²]	1.3/0.9											
Max theoretical acceleration		αmax	[rad/s ²]	27692/38710											
Mechanical time constant h/l		Tm	[ms]	3.3/4.8	2.4/3.5	2.5/3.6	3.8/5.4	2.5/3.7	2.2/3.2	2.3/3.4	2.3/3.4	2.1/3	2.4/3.5		
Cogging torque		Tcog	[Nm]	0.036											
Damping constant at 1000 rpm		Td	[Nm]	0.018											
Max radial load (at 3000 rpm)		Fr	[N]	330 (applied on the shaft's middle)											
Max axial load		Fa	[N]	105 (applied on the shaft's middle)											
Weight		M	[Kg]	3.2											
THERMAL P.		Type of thermal cut - off			N C : normally closed										
		Rated voltage	Vn	[V ac]	250										
	Rated current	In	[A]	2.5											
	Operative temperature	Tn	[°C]	140 °C ± 5%											
	Resetting temperature	Tr	[°C]	100 °C ± 15°C											
	Operative time		[ms]	1											
BRAKE	Insulation class			F											
	Type			STD 4.5											
	Static torque	Co	[Nm]	4.5											
	Rated voltage	Vn	[V]	24 Vcc +6% -10% Stabilized											
	Rated current	In	[A]	0.5											
	Input power	Pn	[W]	12											
	Engaging time	Tr	[ms]	7											
Release time	TI	[ms]	35												

(*) with oil seal mounted on the flange (*1) Output continuous ratings with 250 x 250 x20 mm metallic heat sink flange coupling

DATA SHEET N° 1B1104010005

BRUSHLESS SERVOMOTORS



SERIES

TETRA 85SR2.2

TORQUE

2.2 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING												
				01	02	03	04	08	12	14	15	17	18			
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	6000	5000	4000	3000	2000	1400							
	Vn drive 3phase 95 V ac		[rpm]				6300	4200	3000	2000	1300					
	Vn drive 3phase 145 V ac		[rpm]						4500	3000	2000	1150				
	Vn drive 3phase 220 V ac		[rpm]							4600	3000	1700	1150			
	Vn drive 3phase 380 V ac		[rpm]								5200	3000	2000			
SERVOMOTOR	WINDING DATA															
	Poles number	P		4												
	Continuous stall torque (*1)	Cn0	[Nm]	2.20												
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	5.7	6.8	8.5	11.3	17.0	24.0	36.0	55.0	96.7	145.0			
	Torque constant ± 5%	Kt	[Nm/Arms]	0.09	0.11	0.14	0.19	0.28	0.40	0.60	0.91	1.60	2.40			
	Stall current	In0	[Arms]	23.47	19.56	15.65	11.73	7.82	5.54	3.69	2.42	1.38	0.92			
	Peak torque	Cmax	[Nm]	6.60												
	Peak current	I cmax	[Arms]	70.4	58.7	46.9	35.2	23.5	16.6	11.1	7.3	4.1	2.8			
	Max current	I max	[Arms]	82.1	68.5	54.8	41.1	27.4	19.4	12.9	8.5	4.8	3.2			
	Ph/ph resistance ±10% at 25°C	Rff	[Ohm]	0.11	0.12	0.19	0.49	1.10	1.35	3.07	5.57	19.76	76.28			
	Phase / phase inductance	Lff	[mH]	0.16	0.23	0.41	0.64	1.44	3.11	6.57	15.41	48.59	108.50			
	Electrical time constant	Te	[ms]	1.41	1.88	2.14	1.31	1.31	2.30	2.14	2.77	2.46	1.42			
	Thermal time constant	Tt	[min]	20												
	Operating temperature	Tr	[°C]	0 + 40												
	Protection degree	IP		65 (*)												
	Insulation class			F												
	SERVOMOTOR	MECHANICAL DATA														
		Moment of inertia h/l	Jm	[Kg cm ²]	1.8/1.4											
		Max theoretical acceleration	αmax	[rad/s ²]	36666/48529											
Mechanical time constant h/l		Tm	[ms]	2.9/3.8	2.1/2.7	2/2.6	2.8/3.6	2.9/3.8	1.7/2.2	1.8/2.3	1.4/1.8	1.6/2	2.7/3.5			
Cogging torque		Tcog	[Nm]	0.066												
Damping constant at 1000 rpm		Td	[Nm]	0.035												
Max radial load (at 3000 rpm)		Fr	[N]	330 (applied on the shaft's middle)												
Max axial load		Fa	[N]	105 (applied on the shaft's middle)												
Weight		M	[Kg]	4.2												
THERMAL P.		Type of thermal cut - off			N C : normally closed											
		Rated voltage	Vn	[V ac]	250											
	Rated current	In	[A]	2.5												
	Operative temperature	Tn	[°C]	140 °C ± 5%												
	Resetting temperature	Tr	[°C]	100 °C ± 15°C												
	Operative time		[ms]	1												
BRAKE	Insulation class			F												
	Type			STD 4.5												
	Static torque	Co	[Nm]	4.5												
	Rated voltage	Vn	[V]	24 Vcc +6% -10% Stabilized												
	Rated current	In	[A]	0.5												
	Input power	Pn	[W]	12												
	Engaging time	Tr	[ms]	7												
Release time	TI	[ms]	35													

(*) with oil seal mounted on the flange (*1) Output continuous ratings with 250 x 250 x20 mm metallic heat sink flange coupling

DATA SHEET N° 1B1104010006

BRUSHLESS SERVOMOTORS



SERIES

TETRA 85SR3.2

TORQUE

3.2 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING												
				06	09	12	14	15	16	17	18					
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	2600		1400										
	Vn drive 3phase 95 V ac		[rpm]	5500	4000	3000	2000	1300								
	Vn drive 3phase 145 V ac		[rpm]		6100	4500	3000	2000	1500	1150						
	Vn drive 3phase 220 V ac		[rpm]				4600	3000	2300	1700	1150					
	Vn drive 3phase 380 V ac		[rpm]					5200	4000	3000	2000					
SERVOMOTOR	WINDING DATA															
	Poles number	P														4
	Continuous stall torque (*1)	Cn0	[Nm]													3.20
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	13.1	18.0	24.0	36.0	55.0	72.5	96.7	145.0					
	Torque constant ± 5%	Kt	[Nm/Arms]	0.22	0.30	0.40	0.60	0.91	1.20	1.60	2.40					
	Stall current	In0	[Arms]	14.79	10.75	8.06	5.37	3.52	2.67	2.00	1.33					
	Peak torque	Cmax	[Nm]													9.60
	Peak current	I cmax	[Arms]	44.4	32.2	24.2	16.1	10.6	8.0	6.0	4.0					
	Max current	I max	[Arms]	51.8	37.6	28.2	18.8	12.3	9.3	7.0	4.7					
	Ph/ph resistance ±10% at 25°C	Rff	[Ohm]	0.25	0.47	0.75	1.64	3.58	6.21	10.91	24.55					
	Phase / phase inductance	Lff	[mH]	0.72	1.28	2.28	4.32	9.13	17.27	30.01	67.52					
	Electrical time constant	Te	[ms]	2.89	2.76	3.03	2.63	2.55	2.78	2.75	2.75					
	Thermal time constant	Tt	[min]													30
	Operating temperature	Tr	[°C]													0 + 40
	Protection degree	IP														65 (*)
	Insulation class															F
	MECHANICAL DATA															
Moment of inertia h/l		Jm	[Kg cm ²]													2.9/2.2
Max theoretical acceleration		αmax	[rad/s ²]													33103/43439
Mechanical time constant h/l		Tm	[ms]	1.7/2.3	1.7/2.2	1.5/2	1.5/1.9	1.4/1.8	1.4/1.8	1.4/1.8	1.4/1.8					
Cogging torque		Tcog	[Nm]													0.096
Damping constant at 1000 rpm		Td	[Nm]													0.053
Max radial load (at 3000 rpm)		Fr	[N]													330 (applied on the shaft's middle)
Max axial load		Fa	[N]													105 (applied on the shaft's middle)
Weight		M	[Kg]													5.4
THERMAL P.		Type of thermal cut - off														
	Rated voltage	Vn	[V ac]													250
	Rated current	In	[A]													2.5
	Operative temperature	Tn	[°C]													140 °C ± 5%
	Resetting temperature	Tr	[°C]													100 °C ± 15°C
	Operative time		[ms]													1
Insulation class															F	
BRAKE	Type															STD 4.5
	Static torque	Co	[Nm]													4.5
	Rated voltage	Vn	[V]													24 Vcc +6% -10% Stabilized
	Rated current	In	[A]													0.5
	Input power	Pn	[W]													12
	Engaging time	Tr	[ms]													7
Release time	TI	[ms]													35	

(*) with oil seal mounted on the flange (*1) Output continuous ratings with 250 x 250 x20 mm metallic heat sink flange coupling)

DATA SHEET N° 1B1104030005

BRUSHLESS SERVOMOTORS



SERIES

TETRA 85SR4.2

TORQUE

4.2 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING											
				06	09	12	14	15	16	17	18				
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	2600		1400									
	Vn drive 3phase 95 V ac		[rpm]	5500	4000	3000	2000	1300							
	Vn drive 3phase 145 V ac		[rpm]		6100	4500	3000	2000	1500	1150					
	Vn drive 3phase 220 V ac		[rpm]				4600	3000	2300	1700	1150				
	Vn drive 3phase 380 V ac		[rpm]					5200	4000	3000	2000				
SERVOMOTOR	WINDING DATA														
	Poles number	P													
	Continuous stall torque (*1)	Cn0	[Nm]												
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	13,1	18.0	24.0	36.0	55.0	72.5	96.7	145.0				
	Torque constant ± 5%	Kt	[Nm/Arms]	0.22	0.3	0,4	0.60	0,91	1.20	1.60	2.40				
	Stall current	In0	[Arms]	19.42	14.11	10,58	7.05	4,62	3.50	2.63	1.75				
	Peak torque	Cmax	[Nm]												
	Peak current	I cmax	[Arms]	58.2	42.3	31,7	21.2	13,8	10.5	7.9	5.3				
	Max current	I max	[Arms]	68	49.4	37	24.7	16,2	12.3	9.2	6.1				
	Ph/ph resistance ±10% at 25°C	Rff	[Ohm]	0.13	0.30	0.43	1.12	2.30	5.40	7.20	17.62				
	Phase / phase inductance	Lff	[mH]	0.41	0.92	1.37	3.28	7.68	12.37	21.99	51.00				
	Electrical time constant	Te	[ms]	3.11	3.08	3.18	2.94	3.34	2.29	3.05	2.89				
	Thermal time constant	Tt	[min]												
	Operating temperature	Tr	[°C]												
	Protection degree	IP													
	Insulation class														
	MECHANICAL DATA														
Moment of inertia h/l		Jm	[Kg cm ²]												
Max theoretical acceleration		αmax	[rad/s ²]												
Mechanical time constant h/l		Tm	[ms]	1.1/1.4	1.3/1.7	1/1.4	1.2/1.6	1/1.4	1.4/1.9	1.1/1.4	1.2/1.6				
Cogging torque		Tcog	[Nm]												
Damping constant at 1000 rpm		Td	[Nm]												
Max radial load (at 3000 rpm)		Fr	[N]												
Max axial load		Fa	[N]												
Weight		M	[Kg]												
THERMAL P.		Type of thermal cut - off													
		Rated voltage	Vn	[V ac]											
	Rated current	In	[A]												
	Operative temperature	Tn	[°C]												
	Resetting temperature	Tr	[°C]												
	Operative time		[ms]												
BRAKE	Type														
	Static torque	Co	[Nm]												
	Rated voltage	Vn	[V]												
	Rated current	In	[A]												
	Input power	Pn	[W]												
	Engaging time	Tr	[ms]												
	Release time	TI	[ms]												

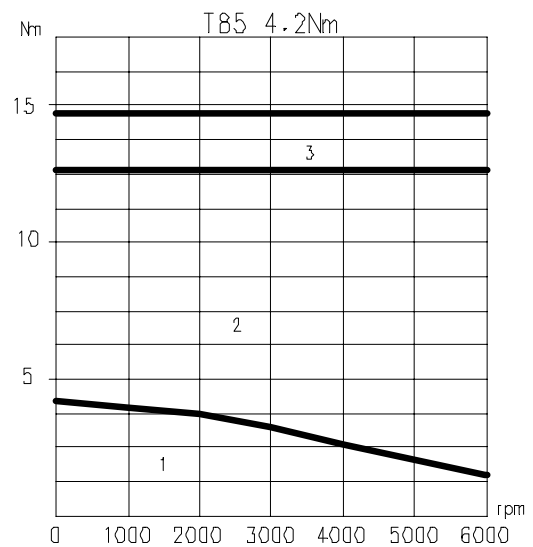
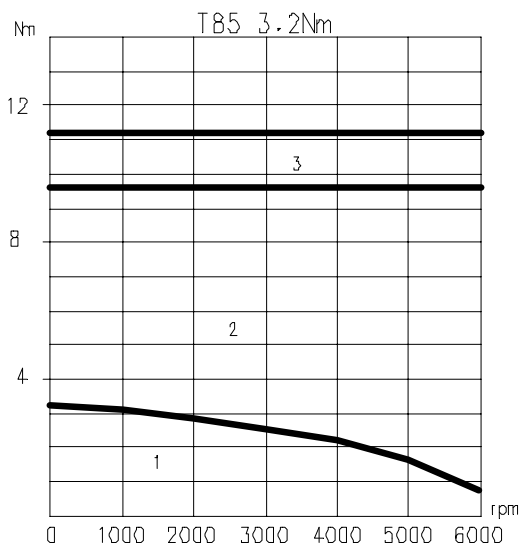
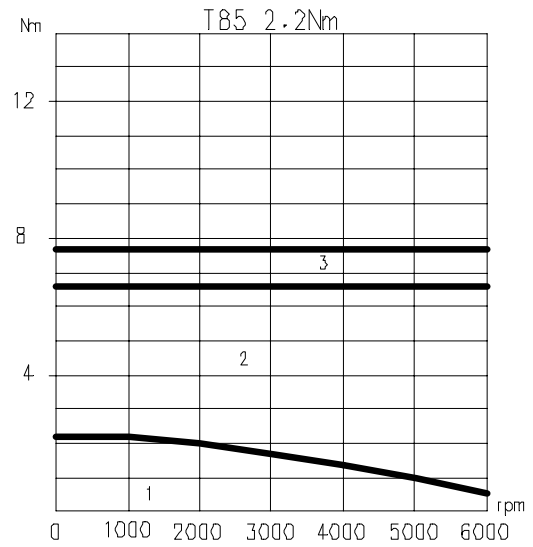
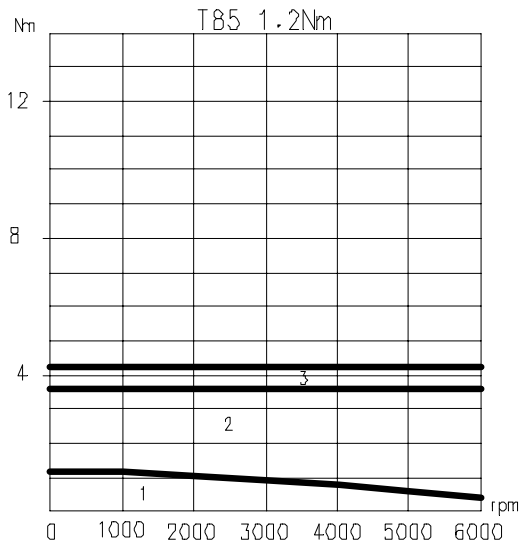
(*) with oil seal mounted on the flange (*1) Output continuous ratings with 250 x 250 x20 mm metallic heat sink flange coupling)

DATA SHEET N° 1B1104040005

SERIES

TETRA 85

PERFORMANCE CURVES



1 CONTINUOUS DUTY AREA

2 INTERMITTENT DUTY AREA

3 DEMAGNETIZATION LIMIT

DATA SHEET N°4B1004000000

SERIES

TETRA 85

TRANSDUCER SERIES

E TYPE : ENCODER

RATED VOLTAGE	Vn	[V]	5 ± 5%
RATED CURRENT	In	[mA]	200
FREQUENCY	F	[K Hz]	200
WORKING TEMPERATURE	Tn	[°C]	- 20 ÷ + 100°
ELECTRONIC TYPE			LINE DRIVER AM 26 LS31
ROTATION			BIDIRECTIONAL
ZERO IMPULSE			STANDARD
N° OF PULSES REVOLUTION			1000 - 2000
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

R TYPE : RESOLVER

RATED VOLTAGE	Vn	[V rms]	7 ± 5%
RATED CURRENT	In	[mA]	18
PHASE SHIFT			- 5°
ELECTRIC ERROR			± 10'
MIN. SIN. AMPLITUDE		[mVrms]	25
FREQUENCY	F	[KHz]	10
POLES NUMBER			2
TRASFORMER RATIO			0.5 ± 5%
INPUT INPEDANCE	Zro	[Ohm]	110 + j 140
OUTPUT IMPEDANCE	Zss	[Ohm]	130 + j 240
WORKING TEMPERATURE	Tn	[°C]	- 55 ÷ + 155°

H TYPE : HALL SENSORS

RATED VOLTAGE	Vn	[V]	5 ± 5%
RATED CURRENT	In	[mA]	100
WORKING TEMPERATURE	Tn	[°C]	-20° ÷ +100°
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

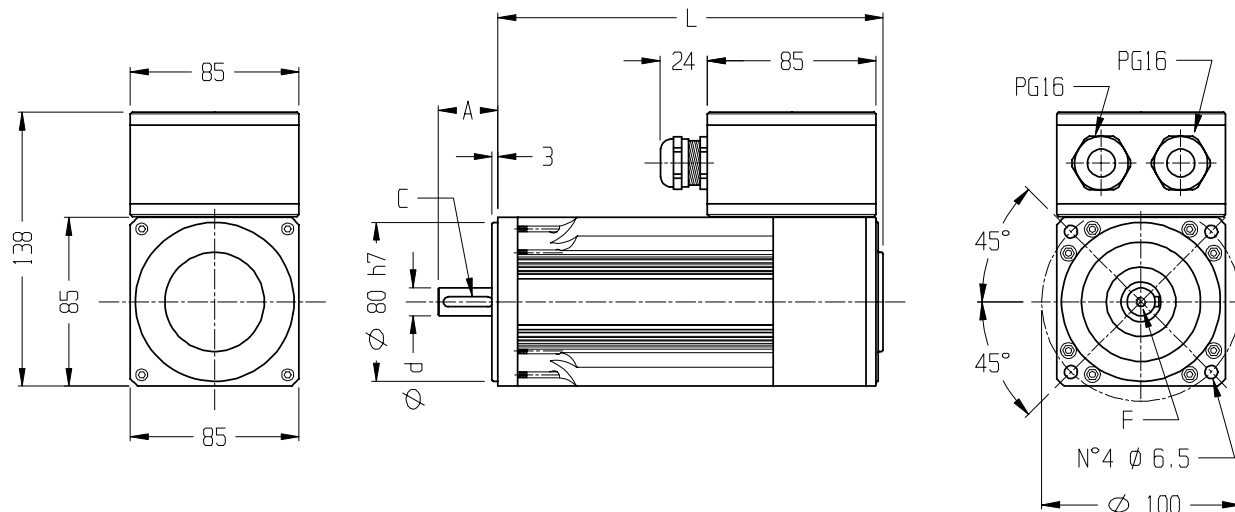
TRANSDUCERS

SERIES

TETRA 85

DIMENSIONS (mm)

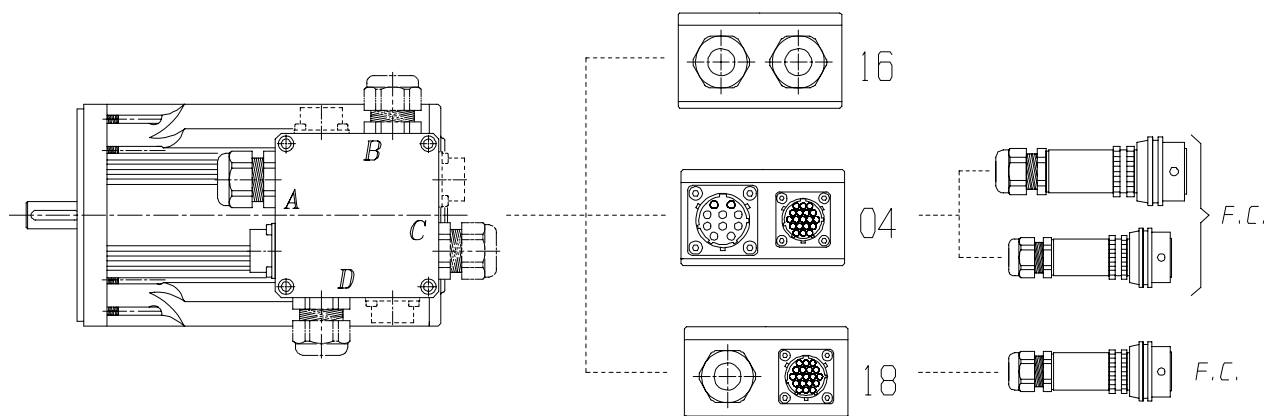
STANDARD



TYPE	1.2	2.2	3.2	4.2
A	30	30	40	40
L	166	196	226	256
d(j6)	14	14	19	19
F	M5	M5	M6	M6
C	5*5*25	5*5*25	6*6*30	6*6*30

LENGHT L INCREASED OF 30 MM WITH SAFETY BRAKE MOUNTED.

CONNECTION POSITIONS



A = Standard Position

DATA SHEET N° 7B10040001AA

SERIES

TETRA 115

HOW TO ORDER A BRUSHLESS SERVOMOTOR SERIES TETRA 115

TETRA	115	SR	3	E	L	01	001	A	00.02
SERIES	TYPE	WAVEFORM	NOMINAL STALL TORQUE	TRANSDUCER TYPE	MOMENT OF INERTIA	WINDING TYPE	TRANSDUCER MODEL	CONNECTION POSITION	MODEL LIST
TETRA	115	SR = sinewave TR = squarewav e	3 5.2 7 9.2 11	E = Encoder R = Resolver H = Hall Sensor	L = Low H = High	See Data Sheet	101 = Encoder Ø48 6p 2000 ppr 102 = Encoder Ø48 6p 1000 ppr 501 = Resolver 2p size 19 107 = Hall Sensor 6p	A = Std. B = On req. C = On req. D = On req.	00 = No prearranged 01 = External Encoder prearranged 02 = With brake 04 = Double connector on terminal box 16 = Double cable gland on terminal box 18 = Connector + cable gland on terminal box

BRUSHLESS SERVOMOTORS



SERIES

TETRA 115SR3

TORQUE

3 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING										
				09	12	14	15	16	17	18				
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]		1400									
	Vn drive 3phase 95 V ac		[rpm]	4000	3000	2000	1300							
	Vn drive 3phase 145 V ac		[rpm]	6100	4500	3000	2000	1500	1150					
	Vn drive 3phase 220 V ac		[rpm]			4600	3000	2300	1700	1150				
	Vn drive 3phase 380 V ac		[rpm]				5200	4000	3000	2000				
SERVOMOTOR	WINDING DATA													
	Poles number	P					6							
	Continuous stall torque (*1)	Cn0	[Nm]				3.00							
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	18.0	24.0	36.0	55.0	72.5	96.7	145.0				
	Torque constant ± 5%	Kt	[Nm/Arms]	0.30	0.40	0.60	0.91	1.20	1.60	2.40				
	Stall current	In0	[Arms]	10.08	7.56	5.04	3.30	2.50	1.88	1.25				
	Peak torque	Cmax	[Nm]				9.00							
	Peak current	I cmax	[A rms]	30.2	22.7	15.1	9.9	7.5	5.6	3.8				
	Max current	I max	[Arms]	35.3	26.4	17.6	11.5	8.8	6.6	4.4				
	Ph/ph resistance ±10% at 25°C	Rff	[Ohm]	0.39	0.78	1.96	3.97	6.52	15.42	25.79				
	Phase / phase inductance	Lff	[mH]	0.91	1.74	4.52	9.03	15.08	33.51	61.48				
	Electrical time constant	Te	[ms]	2.32	2.23	2.31	2.27	2.31	2.17	2.38				
	Thermal time constant	Tt	[min]				20							
	Operating temperature	Tr	[°C]				0 + 40							
	Protection degree	IP					65 (*)							
	Insulation class						F							
	THERMAL P.	MECHANICAL DATA												
Moment of inertia h/l		Jm	[Kg cm ²]				7.3/4.7							
Max theoretical acceleration		αmax	[rad/s ²]				12328/19149							
Mechanical time constant h/l		Tm	[ms]	3./4.7	3.4/5.3	3.8/5.9	3.3/5.2	3.2/4.9	4.2/6.6	3.1/4.9				
Cogging torque		Tcog	[Nm]				0.09							
Damping constant at 1000 rpm		Td	[Nm]				0.028							
Max radial load (at 3000 rpm)		Fr	[N]				600 (applied on the shaft's middle)							
Max axial load		Fa	[N]				180 (applied on the shaft's middle)							
Weight		M	[Kg]				4.7							
Type of thermal cut - off							N C : normally closed							
Rated voltage	Vn	[V ac]				250								
Rated current	In	[A]				2.5								
Operative temperature	Tn	[°C]				140 °C ± 5%								
Resetting temperature	Tr	[°C]				100 °C ± 15°C								
Operative time		[ms]				1								
Insulation class						F								
BRAKE	Type													
	Static torque	Co	[Nm]				9							
	Rated voltage	Vn	[V]				24 Vcc +6% -10% Stabilized							
	Rated current	In	[A]				0.75							
	Input power	Pn	[W]				18							
	Engaging time	Tr	[ms]				7							
Release time	Tl	[ms]				40								

(*) with oil seal mounted on the flange (*1) Output continuous ratings with 350 x 350 x20 mm metallic heat sink flange coupling)

DATA SHEET N° 1B1106010004

BRUSHLESS SERVOMOTORS



SERIES

TETRA 115SR5.2

TORQUE

5.2 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING																
				09	12	14	15	16	17	18	19									
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]		1400															
	Vn drive 3phase 95 V ac		[rpm]	4000	3000	2000	1300													
	Vn drive 3phase 145 V ac		[rpm]	6100	4500	3000	2000	1500	1150											
	Vn drive 3phase 220 V ac		[rpm]			4600	3000	2300	1700	1150										
	Vn drive 3phase 380 V ac		[rpm]				5200	4000	3000	2000	1200									
SERVOMOTOR	WINDING DATA																			
	Poles number	P																		6
	Continuous stall torque (*1)	Cn0	[Nm]																	5.20
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	18.0	24.0	36.0	55.0	72.5	96.7	145.0	241.7									
	Torque constant ± 5%	Kt	[Nm/Arms]	0.30	0.40	0.60	0.91	1.20	1.60	2.40	4.00									
	Stall current	In0	[Arms]	17.46	13.10	8.73	5.72	4.34	3.25	2.17	1.30									
	Peak torque	Cmax	[Nm]																	15.60
	Peak current	I cmax	[Arms]	52.4	39.3	26.2	17.1	13.0	9.8	6.5	3.9									
	Max current	I max	[Arms]	61.1	45.8	30.6	20.0	15.2	11.4	7.6	4.6									
	Ph/ph resistance ±10% at 25°C	Rff	[Ohm]	0.25	0.37	0.93	2.09	3.43	7.14	13.45	39.98									
	Phase / phase inductance	Lff	[mH]	0.67	1.00	2.40	6.05	10.17	18.33	40.67	113.62									
	Electrical time constant	Te	[ms]	2.73	2.68	2.58	2.89	2.96	2.57	3.02	2.84									
	Thermal time constant	Tt	[min]																	25
	Operating temperature	Tr	[°C]																	0 + 40
	Protection degree	IP																		65 (*)
	Insulation class																			F
	MECHANICAL DATA																			
Moment of inertia h/l		Jm	[Kg cm ²]																	10.6/6.8
Max theoretical acceleration		αmax	[rad/s ²]																	14716/22941
Mechanical time constant h/l		Tm	[ms]	2.8/4.3	2.4/3.7	2.6/4.1	2.5/4	2.4/3.8	2.8/4.4	2.3/3.7	3.8/5.9									
Cogging torque		Tcog	[Nm]																	0.156
Damping constant at 1000 rpm		Td	[Nm]																	0.055
Max radial load (at 3000 rpm)		Fr	[N]																	600 (applied on the shaft's middle)
Max axial load		Fa	[N]																	180 (applied on the shaft's middle)
Weight		M	[Kg]																	6.2
THERMAL P.		Type of thermal cut - off																		
	Rated voltage	Vn	[V ac]																	250
	Rated current	In	[A]																	2.5
	Operative temperature	Tn	[°C]																	140 °C ± 5%
	Resetting temperature	Tr	[°C]																	100 °C ± 15°C
	Operative time		[ms]																	1
Insulation class																			F	
BRAKE	Type																			STD 9
	Static torque	Co	[Nm]																	9
	Rated voltage	Vn	[V]																	24 Vcc +6% -10% Stabilized
	Rated current	In	[A]																	0.75
	Input power	Pn	[W]																	18
	Engaging time	Tr	[ms]																	7
Release time	TI	[ms]																	40	

(*) with oil seal mounted on the flange (*1) Output continuous ratings with 350 x 350 x20 mm metallic heat sink flange coupling)

DATA SHEET N° 1B1106020004

BRUSHLESS SERVOMOTORS



SERIES

TETRA 115SR7

TORQUE

7 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING											
				12	14	15	16	17	18	19					
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	1400											
	Vn drive 3phase 95 V ac		[rpm]	3000	2000	1300									
	Vn drive 3phase 145 V ac		[rpm]	4500	3000	2000	1500	1150							
	Vn drive 3phase 220 V ac		[rpm]		4600	3000	2300	1700	1150						
	Vn drive 3phase 380 V ac		[rpm]			5200	4000	3000	2000	1200					
SERVOMOTOR	WINDING DATA														
	Poles number	P						6							
	Continuous stall torque (*1)	Cn0	[Nm]					7.00							
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	24.0	36.0	55.0	72.5	96.7	145.0	241.7					
	Torque constant ± 5%	Kt	[Nm/Arms]	0.40	0.60	0.91	1.20	1.60	2.40	4.00					
	Stall current	In0	[Arms]	17.63	11.75	7.694	5.84	4.38	2.92	1.75					
	Peak torque	Cmax	[Nm]				21.00								
	Peak current	I cmax	[Arms]	52.9	35.3	23.1	17.5	13.1	8.8	5.3					
	Max current	I max	[Arms]	61.7	41.1	26.9	20.4	15.3	10.2	6.1					
	Ph/ph resistance ±10% at 25°C	Rff	[Ohm]	0.25	0.53	1.20	2.17	3.71	8.70	23.40					
	Phase / phase inductance	Lff	[mH]	0.80	1.80	4.05	6.61	12.01	27.61	76.05					
	Electrical time constant	Te	[ms]	3.24	3.38	3.38	3.04	3.24	3.17	3.25					
	Thermal time constant	Tt	[min]				30								
	Operating temperature	Tr	[°C]				0 + 40								
	Protection degree	IP					65 (*)								
	Insulation class						F								
	SERVOMOTOR	MECHANICAL DATA													
		Moment of inertia h/l	Jm	[Kg cm ²]					14.1/8.8						
		Max theoretical acceleration	αmax	[rad/s ²]					14883/23864						
Mechanical time constant h/l		Tm	[ms]	2/3.2	1.9/3.1	1.9/3	2/3.2	1.9/3	2/3.2	2.9/4.6					
Cogging torque		Tcog	[Nm]				0.21								
Damping constant at 1000 rpm		Td	[Nm]				0.083								
Max radial load (at 3000 rpm)		Fr	[N]				600 (applied on the shaft's middle)								
Max axial load		Fa	[N]				180 (applied on the shaft's middle)								
Weight		M	[Kg]				7.5								
THERMAL P.		Type of thermal cut - off							N C : normally closed						
		Rated voltage	Vn	[V ac]					250						
	Rated current	In	[A]					2.5							
	Operative temperature	Tn	[°C]					140 °C ± 5%							
	Resetting temperature	Tr	[°C]					100 °C ± 15°C							
	Operative time		[ms]					1							
BRAKE	Insulation class							F							
	Type							STD 9							
	Static torque	Co	[Nm]					9							
	Rated voltage	Vn	[V]					24 Vcc +6% -10% Stabilized							
	Rated current	In	[A]					0.75							
	Input power	Pn	[W]					18							
	Engaging time	Tr	[ms]					7							
Release time	TI	[ms]					40								

(*) with oil seal mounted on the flange (*1) Output continuous ratings with 350 x 350 x20 mm metallic heat sink flange coupling)

DATA SHEET N° 1B1106030004

BRUSHLESS SERVOMOTORS



SERIES

TETRA 115SR9.2

TORQUE

9.2 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING										
				14	15	16	17	18	19					
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]											
	Vn drive 3phase 95 V ac		[rpm]	2000	1300									
	Vn drive 3phase 145 V ac		[rpm]	3000	2000	1500	1150							
	Vn drive 3phase 220 V ac		[rpm]	4600	3000	2300	1700	1150						
	Vn drive 3phase 380 V ac		[rpm]		5200	4000	3000	2000	1200					
SERVOMOTOR	WINDING DATA													
	Poles number	P		6										
	Continuous stall torque (*1)	Cn0	[Nm]	9.20										
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	36.0	55.0	72.5	96.7	145.0	241.7					
	Torque constant ± 5%	Kt	[Nm/Arms]	0.60	0.91	1.20	1.60	2.40	4.00					
	Stall current	In0	[Arms]	15.45	10.11	7.67	5.75	3.84	2.30					
	Peak torque	Cmax	[Nm]	27.60										
	Peak current	I cmax	[Arms]	46.3	30.3	23.0	17.3	11.5	6.9					
	Max current	I max	[Arms]	54.1	35.4	26.8	20.1	13.4	8.1					
	Ph/ph resistance ±10% at 25°C	Rff	[Ohm]	0.36	0.87	1.60	2.83	6.66	17.44					
	Phase / phase inductance	Lff	[mH]	1.30	3.14	5.78	10.00	21.90	61.50					
	Electrical time constant	Te	[ms]	3.60	3.60	3.60	3.53	3.29	3.53					
	Thermal time constant	Tt	[min]	35										
	Operating temperature	Tr	[°C]	0 + 40										
	Protection degree	IP		65 (*)										
	Insulation class			F										
	SERVOMOTOR	MECHANICAL DATA												
		Moment of inertia h/l	Jm	[Kg cm ²]	17.5/10.9									
		Max theoretical acceleration	αmax	[rad/s ²]	16235/25321									
Mechanical time constant h/l		Tm	[ms]	1.6/2.6	1.7/2.7	1.8/2.9	1.8/2.9	1.9/3	1.7/2.8					
Cogging torque		Tcog	[Nm]	0.276										
Damping constant at 1000 rpm		Td	[Nm]	0.11										
Max radial load (at 3000 rpm)		Fr	[N]	600 (applied on the shaft's middle)										
Max axial load		Fa	[N]	180 (applied on the shaft's middle)										
Weight		M	[Kg]	8.8										
THERMAL P.		Type of thermal cut - off			N C : normally closed									
		Rated voltage	Vn	[V ac]	250									
	Rated current	In	[A]	2.5										
	Operative temperature	Tn	[°C]	140 °C ± 5%										
	Resetting temperature	Tr	[°C]	100 °C ± 15°C										
	Operative time		[ms]	1										
BRAKE	Insulation class			F										
	Type			STD 9										
	Static torque	Co	[Nm]	9										
	Rated voltage	Vn	[V]	24 Vcc +6% -10% Stabilized										
	Rated current	In	[A]	0.75										
	Input power	Pn	[W]	18										
	Engaging time	Tr	[ms]	7										
Release time	Tl	[ms]	40											

(*) with oil seal mounted on the flange (*1) Output continuous ratings with 350 x 350 x20 mm metallic heat sink flange coupling)

DATA SHEET N° 1B1106040004

BRUSHLESS SERVOMOTORS



SERIES

TETRA 115SR11

TORQUE

11 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING											
				13	14	15	16	17	18	19					
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]												
	Vn drive 3phase 95 V ac		[rpm]		2000	1300									
	Vn drive 3phase 145 V ac		[rpm]	4000	3000	2000	1500	1150							
	Vn drive 3phase 220 V ac		[rpm]	6000	4600	3000	2300	1700	1150						
	Vn drive 3phase 380 V ac		[rpm]			5200	4000	3000	2000	1200					
SERVOMOTOR	WINDING DATA														
	Poles number	P													
	Continuous stall torque (*1)	Cn0	[Nm]												
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	27.5	36.0	55.0	72.5	96.7	145.0	241.7					
	Torque constant ± 5%	Kt	[Nm/Arms]	0.45	0.60	0.91	1.20	1.60	2.40	4.00					
	Stall current	In0	[Arms]	24.18	18.47	12.09	9.17	6.88	4.59	2.75					
	Peak torque	Cmax	[Nm]												
	Peak current	I cmax	[Arms]	72.5	55.4	36.3	27.5	20.6	13.8	8.3					
	Max current	I max	[Arms]	84.6	64.6	42.3	32.1	24.1	16.1	9.6					
	Ph/ph resistance ±10% at 25°C	Rff	[Ohm]	0.23	0.43	0.92	1.52	2.90	6.43	16.69					
	Phase / phase inductance	Lff	[mH]	0.70	1.24	2.80	4.37	8.57	18.68	52.57					
	Electrical time constant	Te	[ms]	3.02	2.91	3.03	2.87	2.95	2.91	3.15					
	Thermal time constant	Tt	[min]												
	Operating temperature	Tr	[°C]												
	Protection degree	IP													
	Insulation class														
	THERMAL P.	MECHANICAL DATA													
		Moment of inertia h/l	Jm	[Kg cm ²]											
		Max theoretical acceleration	αmax	[rad/s ²]											
Mechanical time constant h/l		Tm	[ms]	2.2/3.5	2.3/3.7	2.1/3.4	2/3.3	2.2/3.5	2.1/3.4	2/3.2					
Cogging torque		Tcog	[Nm]												
Damping constant at 1000 rpm		Td	[Nm]												
Max radial load (at 3000 rpm)		Fr	[N]												
Max axial load		Fa	[N]												
Weight		M	[Kg]												
Type of thermal cut - off															
Rated voltage		Vn	[V ac]												
Rated current	In	[A]													
Operative temperature	Tn	[°C]													
Resetting temperature	Tr	[°C]													
Operative time		[ms]													
Insulation class															
BRAKE	N C : normally closed														
	Type														
	Static torque	Co	[Nm]												
	Rated voltage	Vn	[V]												
	Rated current	In	[A]												
	Input power	Pn	[W]												
Engaging time	Tr	[ms]													
Release time	Tl	[ms]													

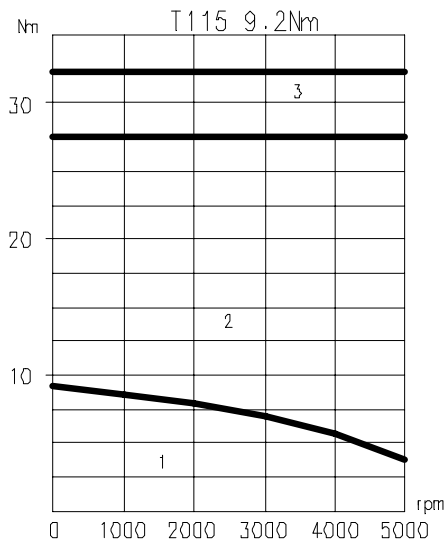
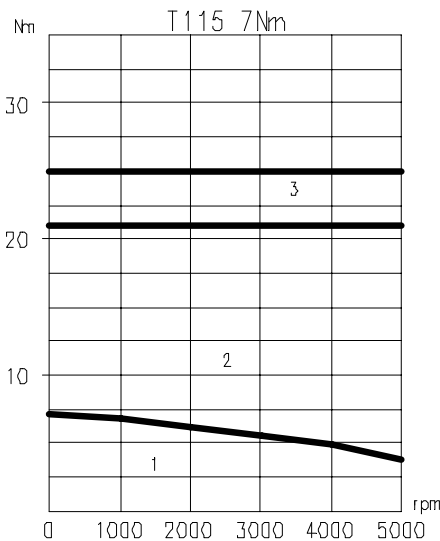
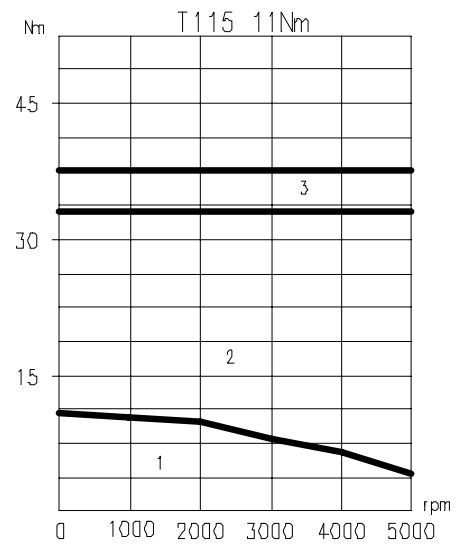
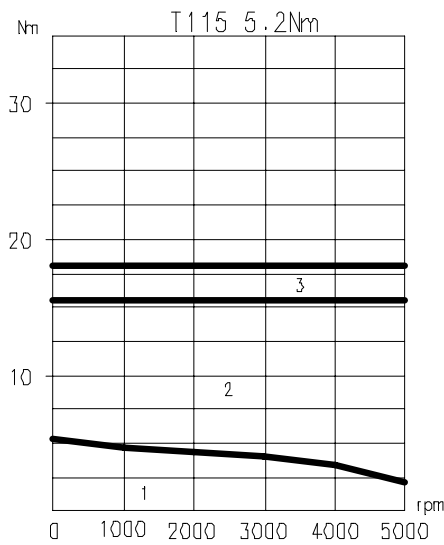
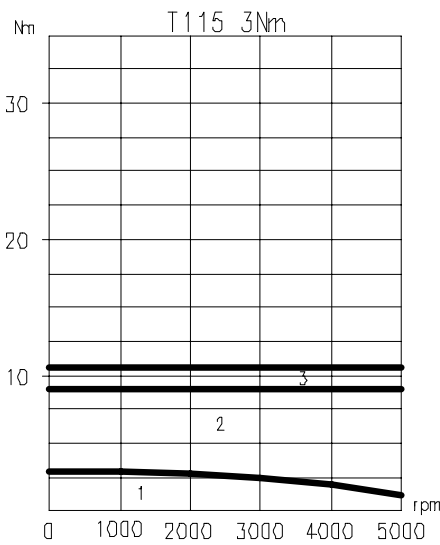
(*) with oil seal mounted on the flange (*1) Output continuous ratings with 350 x 350 x20 mm metallic heat sink flange coupling)

DATA SHEET N° 1B1106050004

SERIES

TETRA 115

PERFORMANCE CURVES



1 CONTINUOUS DUTY AREA

2 INTERMITTENT DUTY AREA

3 DEMAGNETIZATION LIMIT

DATA SHEET N°4B1006000001

SERIES

TETRA 115

TRANSDUCER SERIES

E TYPE : ENCODER

RATED VOLTAGE	Vn	[V]	5 ± 5%
RATED CURRENT	In	[mA]	200
FREQUENCY	F	[K Hz]	200
WORKING TEMPERATURE	Tn	[°C]	- 20 ÷ + 100°
ELECTRONIC TYPE			LINE DRIVER AM 26 LS31
ROTATION			BIDIRECTIONAL
ZERO IMPULSE			STANDARD
N° OF PULSES REVOLUTION			1000 - 2000
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

R TYPE : RESOLVER

RATED VOLTAGE	Vn	[V rms]	7 ± 5%
RATED CURRENT	In	[mA]	18
PHASE SHIFT			- 5°
ELECTRIC ERROR			± 10'
MIN. SIN. AMPLITUDE		[mVrms]	25
FREQUENCY	F	[KHz]	10
POLES NUMBER			2
TRASFORMER RATIO			0.5 ± 5%
INPUT INPEDANCE	Zro	[Ohm]	110 + j 140
OUTPUT IMPEDANCE	Zss	[Ohm]	130 + j 240
WORKING TEMPERATURE	Tn	[°C]	- 55 ÷ + 155°

H TYPE : HALL SENSORS

RATED VOLTAGE	Vn	[V]	5 ± 5%
RATED CURRENT	In	[mA]	100
WORKING TEMPERATURE	Tn	[°C]	-20° ÷ +100°
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

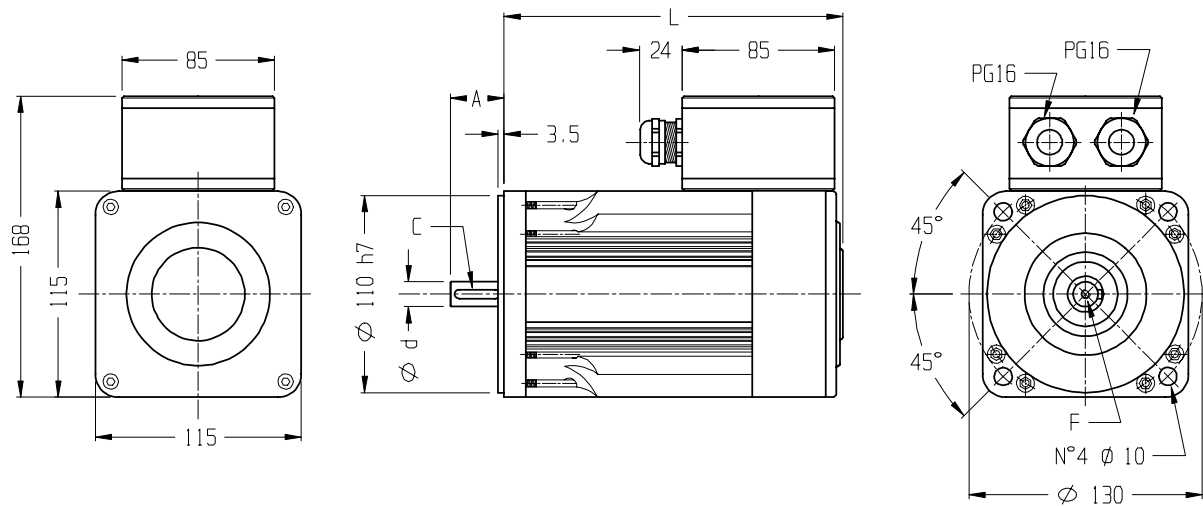
TRANSDUCERS

SERIES

TETRA 115

DIMENSIONS (MM)

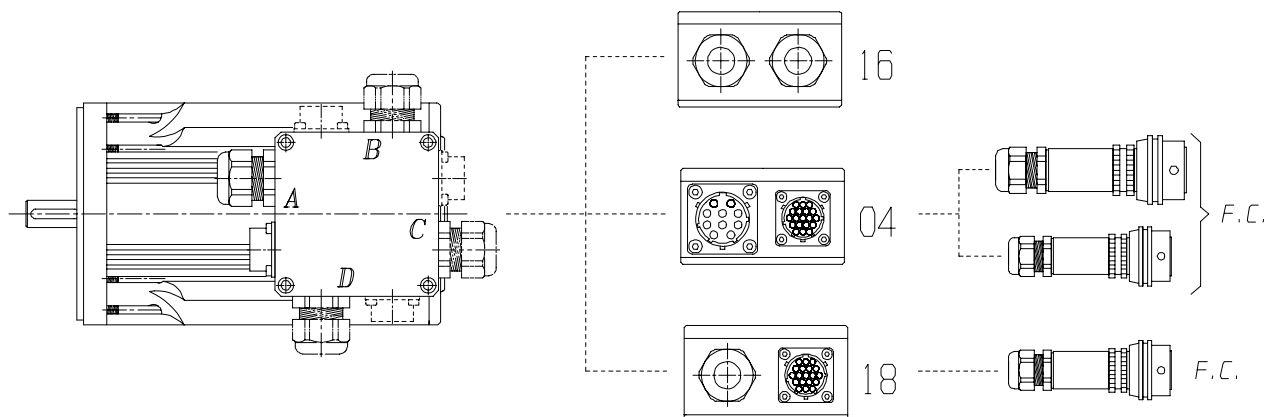
STANDARD



TYPE	3.0	5.2	7.0	9.2	11
A	30	40	40	40	40 (50)
L	164	189	214	239	264 (264)
d(j6)	14	19	19	19	19 (24)
F	M5	M6	M6	M6	M6 (M8)
C	5*5*25	6*6*30	6*6*30	6*6*30	6*6*30 (8*7*40)

LENGHT L INCREASED OF 50 MM WITH SAFETY BRAKE MOUNTED.
() = ON REQUEST

CONNECTION POSITIONS



A = Standard Position

DATA SHEET N°7B10060001AA

SERIES

TETRA 142

HOW TO ORDER A BRUSHLESS SERVOMOTOR SERIES TETRA 142

TETRA	142	SR	21	E	L	01	001	A	00.02
SERIES	TYPE	WAVEFORM	NOMINAL STALL TORQUE	TRANSDUCER TYPE	MOMENT OF INERTIA	WINDING TYPE	TRANSDUCER MODEL	CONNECTION POSITION	MODEL LIST
TETRA	142	SR = sinewave TR = squarewav e	12 16.5 21 25.5	E = Encoder R = Resolver H = Hall Sensor	L = Low H = High	See Data Sheet	101 = Encoder Ø48 6p 2000 ppr 102 = Encoder Ø48 6p 1000 ppr 501 = Resolver 2p size 19 107 = Hall Sensor 6p	A = Std. B = On req. C = On req. D = On req.	00 = No prearranged 01 = External Encoder prearranged 02 = With brake 04 = Double connector on terminal box 16 = Double cable gland on terminal box 18 = Connector + cable gland on terminal box

BRUSHLESS SERVOMOTORS



SERIES

TETRA 142SR12

TORQUE

12 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING								
				14	15	16	17	18	19			
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]									
	Vn drive 3phase 95 V ac		[rpm]	2000	1300							
	Vn drive 3phase 145 V ac		[rpm]	3000	2000	1500	1150					
	Vn drive 3phase 220 V ac		[rpm]	4600	3000	2300	1700	1150				
	Vn drive 3phase 380 V ac		[rpm]		5200	4000	3000	2000	1200			
SERVOMOTOR	WINDING DATA											
	Poles number	P					6					
	Continuous stall torque (*1)	Cn0	[Nm]				12.00					
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	36.0	55.0	72.5	96.7	145.0	241.7			
	Torque constant ± 5%	Kt	[Nm/Arms]	0.61	0.91	1.20	1.60	2.40	4.00			
	Stall current	In0	[Arms]	19.78	13.19	10.01	7.50	5.00	3.00			
	Peak torque	Cmax	[Nm]				36.00					
	Peak current	I cmax	[Arms]	59.4	39.6	30.0	22.5	15.0	9.0			
	Max current	I max	[Arms]	69.2	46.2	35.0	26.3	17.5	10.5			
	Ph/ph resistance ±10% at 25°C	Rff	[Ohm]	0.24	0.60	1.00	1.64	3.92	10.38			
	Phase / phase inductance	Lff	[mH]	1.04	2.76	4.72	7.90	17.77	51.18			
	Electrical time constant	Te	[ms]	4.40	4.58	4.71	4.80	4.54	4.93			
	Thermal time constant	Tt	[min]				35					
	Operating temperature	Tr	[°C]				0 + 40					
	Protection degree	IP					65 (*)					
	Insulation class						F					
	SERVOMOTOR	MECHANICAL DATA										
		Moment of inertia h/l	Jm	[Kg cm ²]				38.4/23				
		Max theoretical acceleration	αmax	[rad/s ²]				9375/15652				
Mechanical time constant h/l		Tm	[ms]	2.2/3.8	2.5/4.2	2.4/4	2.2/3.7	2.3/3.9	2.2/3.7			
Cogging torque		Tcog	[Nm]				0.36					
Damping constant at 1000 rpm		Td	[Nm]				0.15					
Max radial load (at 3000 rpm)		Fr	[N]				800 (applied on the shaft's middle)					
Max axial load		Fa	[N]				240 (applied on the shaft's middle)					
Weight		M	[Kg]				13.5					
THERMAL P.		Type of thermal cut - off						N C : normally closed				
		Rated voltage	Vn	[V ac]				250				
	Rated current	In	[A]				2.5					
	Operative temperature	Tn	[°C]				140 °C ± 5%					
	Resetting temperature	Tr	[°C]				100 °C ± 15°C					
	Operative time		[ms]				1					
BRAKE	Insulation class						F					
	Type						STD 18					
	Static torque	Co	[Nm]				18					
	Rated voltage	Vn	[V]				24 Vcc +6% -10% Stabilized					
	Rated current	In	[A]				1					
	Input power	Pn	[W]				24					
	Engaging time	Tr	[ms]				10					
Release time	Tl	[ms]				50						

(*) with oil seal mounted on the flange (*1) Output continuous ratings with 350 x 350 x 20 mm metallic heat sink flange coupling)

DATA SHEET N° 1B1108010004

BRUSHLESS SERVOMOTORS



SERIES

TETRA 142SR16.5

TORQUE
16.5 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING							
				15	16	17	18	19			
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]								
	Vn drive 3phase 95 V ac		[rpm]	1300							
	Vn drive 3phase 145 V ac		[rpm]	2000	1500	1150					
	Vn drive 3phase 220 V ac		[rpm]	3000	2300	1700	1150				
	Vn drive 3phase 380 V ac		[rpm]	5200	4000	3000	2000	1200			
SERVOMOTOR	WINDING DATA										
	Poles number	P				6					
	Continuous stall torque (*1)	Cn0	[Nm]			16.50					
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	55	72.5	96.7	145.0	241.7			
	Torque constant ± 5%	Kt	[Nm/Arms]	0.91	1.20	1.60	2.40	4.00			
	Stall current	In0	[Arms]	18.14	13.76	10.32	6.88	4.13			
	Peak torque	Cmax	[Nm]			49.50					
	Peak current	I cmax	[Arms]	54.4	41.3	31.0	20.6	12.4			
	Max current	I max	[Arms]	63.5	48.2	36.1	24.1	14.4			
	Ph/ph resistance ±10% at 25°C	Rff	[Ohm]	0.41	0.72	1.32	3.03	7.82			
	Phase / phase inductance	Lff	[mH]	2.13	3.60	6.90	15.53	43.13			
	Electrical time constant	Te	[ms]	5.16	5.03	5.25	5.12	5.51			
	Thermal time constant	Tt	[min]			40					
	Operating temperature	Tr	[°C]			0 + 40					
	Protection degree	IP				65 (*)					
	Insulation class					F					
	SERVOMOTOR	MECHANICAL DATA									
		Moment of inertia h/l	Jm	[Kg cm ²]			45.9/27				
		Max theoretical acceleration	αmax	[rad/s ²]			10784/18333				
Mechanical time constant h/l		Tm	[ms]	2/3.4	2/3.4	2/3.5	2.1/3.6	1.9/3.3			
Cogging torque		Tcog	[Nm]			0.495					
Damping constant at 1000 rpm		Td	[Nm]			0.20					
Max radial load (at 3000 rpm)		Fr	[N]			800 (applied on the shaft's middle)					
Max axial load		Fa	[N]			240 (applied on the shaft's middle)					
Weight		M	[Kg]			15.5					
THERMAL P.		Type of thermal cut - off					N C : normally closed				
		Rated voltage	Vn	[V ac]			250				
	Rated current	In	[A]			2.5					
	Operative temperature	Tn	[°C]			140 °C ± 5%					
	Resetting temperature	Tr	[°C]			100 °C ± 15°C					
	Operative time		[ms]			1					
BRAKE	Insulation class					F					
	Type					STD 18					
	Static torque	Co	[Nm]			18					
	Rated voltage	Vn	[V]			24 Vcc +6% -10% Stabilized					
	Rated current	In	[A]			1					
	Input power	Pn	[W]			24					
	Engaging time	Tr	[ms]			10					
Release time	Tl	[ms]			50						

(*) with oil seal mounted on the flange (*1) Output continuous ratings with 350 x 350 x20 mm metallic heat sink flange coupling)

DATA SHEET N° 1B1108020005

BRUSHLESS SERVOMOTORS



SERIES

TETRA 142SR21

TORQUE

21 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING							
				15	16	17	18	19			
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]								
	Vn drive 3phase 95 V ac		[rpm]	1300							
	Vn drive 3phase 145 V ac		[rpm]	2000	1500	1150					
	Vn drive 3phase 220 V ac		[rpm]	3000	2300	1700	1150				
	Vn drive 3phase 380 V ac		[rpm]	5200	4000	3000	2000	1200			
SERVOMOTOR	WINDING DATA										
	Poles number	P				6					
	Continuous stall torque (*1)	Cn0	[Nm]			21.00					
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	55	72.5	96.7	145.0	241.7			
	Torque constant ± 5%	Kt	[Nm/Arms]	0.91	1.20	1.60	2.40	4.00			
	Stall current	In0	[Arms]	23.08	17.51	13.13	8.75	5.25			
	Peak torque	Cmax	[Nm]			63.00					
	Peak current	I cmax	[Arms]	69.2	52.5	39.4	26.3	15.8			
	Max current	I max	[Arms]	80.8	61.3	46.0	30.6	18.4			
	Ph/ph resistance ±10% at 25°C	Rff	[Ohm]	0.23	0.47	0.81	1.88	5.28			
	Phase / phase inductance	Lff	[mH]	1.30	2.66	4.50	10.64	28.97			
	Electrical time constant	Te	[ms]	5.61	5.67	5.53	5.67	5.49			
	Thermal time constant	Tt	[min]			45					
	Operating temperature	Tr	[°C]			0 + 40					
	Protection degree	IP				65 (*)					
	Insulation class					F					
	SERVOMOTOR	MECHANICAL DATA									
		Moment of inertia h/l	Jm	[Kg cm ²]			61.2/36.1				
		Max theoretical acceleration	αmax	[rad/s ²]			10289/17500				
Mechanical time constant h/l		Tm	[ms]	1.5/2.5	1.7/3	1.7/2.9	1.7/3	1.8/3			
Cogging torque		Tcog	[Nm]			0.63					
Damping constant at 1000 rpm		Td	[Nm]			0.25					
Max radial load (at 3000 rpm)		Fr	[N]			800 (applied on the shaft's middle)					
Max axial load		Fa	[N]			240 (applied on the shaft's middle)					
Weight		M	[Kg]			18.5					
THERMAL P.		Type of thermal cut - off					N C : normally closed				
		Rated voltage	Vn	[V ac]			250				
	Rated current	In	[A]			2.5					
	Operative temperature	Tn	[°C]			140 °C ± 5%					
	Resetting temperature	Tr	[°C]			100 °C ± 15°C					
	Operative time		[ms]			1					
BRAKE	Insulation class					F					
	Type					STD 36					
	Static torque	Co	[Nm]			36					
	Rated voltage	Vn	[V]			24 Vcc +6% -10% Stabilized					
	Rated current	In	[A]			1.08					
	Input power	Pn	[W]			26					
	Engaging time	Tr	[ms]			22					
Release time	Tl	[ms]			90						

(*) with oil seal mounted on the flange (*1) Output continuous ratings with 350 x 350 x20 mm metallic heat sink flange coupling)

DATA SHEET N° 1B1108030005

BRUSHLESS SERVOMOTORS



SERIES

TETRA 142SR25.5

TORQUE

25.5 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING				
				16	17	18	19	
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]					
	Vn drive 3phase 95 V ac		[rpm]					
	Vn drive 3phase 145 V ac		[rpm]	1500	1150			
	Vn drive 3phase 220 V ac		[rpm]	2300	1700	1150		
	Vn drive 3phase 380 V ac		[rpm]	4000	3000	2000	1200	
SERVOMOTOR	WINDING DATA							
	Poles number	P		6				
	Continuous stall torque (*1)	Cn0	[Nm]	25.50				
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	72.5	96.7	145.0	241.7	
	Torque constant ± 5%	Kt	[Nm/Arms]	1.20	1.60	2.40	4.00	
	Stall current	In0	[Arms]	21.26	15.95	10.63	6.38	
	Peak torque	Cmax	[Nm]	76.50				
	Peak current	I cmax	[Arms]	63.8	47.8	31.9	19.1	
	Max current	I max	[Arms]	74.4	55.8	37.2	22.3	
	Ph/ph resistance ±10% at 25°C	Rff	[Ohm]	0.43	0.77	1.64	4.00	
	Phase / phase inductance	Lff	[mH]	2.55	4.54	9.10	26.49	
	Electrical time constant	Te	[ms]	5.89	5.89	5.57	6.63	
	Thermal time constant	Tt	[min]	50				
	Operating temperature	Tr	[°C]	0 + 40				
	Protection degree	IP		65 (*)				
	Insulation class			F				
	SERVOMOTOR	MECHANICAL DATA						
		Moment of inertia h/l	Jm	[Kg cm ²]	68.9/40.5			
		Max theoretical acceleration	αmax	[rad/s ²]	11103/18889			
		Mechanical time constant h/l	Tm	[ms]	1.6/2.7	1.6/2.7	1.5/2.6	1.3/2.3
Cogging torque		Tcog	[Nm]	0.765				
Damping constant at 1000 rpm		Td	[Nm]	0.30				
Max radial load (at 3000 rpm)		Fr	[N]	800 (applied on the shaft's middle)				
Max axial load		Fa	[N]	240 (applied on the shaft's middle)				
Weight		M	[Kg]	20.5				
THERMAL P.		Type of thermal cut - off			N C : normally closed			
		Rated voltage	Vn	[V ac]	250			
		Rated current	In	[A]	2.5			
	Operative temperature	Tn	[°C]	140 °C ± 5%				
	Resetting temperature	Tr	[°C]	100 °C ± 15°C				
	Operative time		[ms]	1				
BRAKE	Insulation class			F				
	Type			STD 36				
	Static torque	Co	[Nm]	36				
	Rated voltage	Vn	[V]	24 Vcc +6% -10% Stabilized				
	Rated current	In	[A]	1.08				
	Input power	Pn	[W]	26				
	Engaging time	Tr	[ms]	22				
Release time	Tl	[ms]	90					

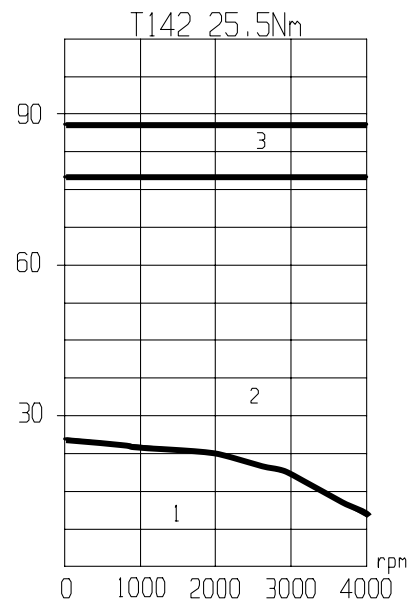
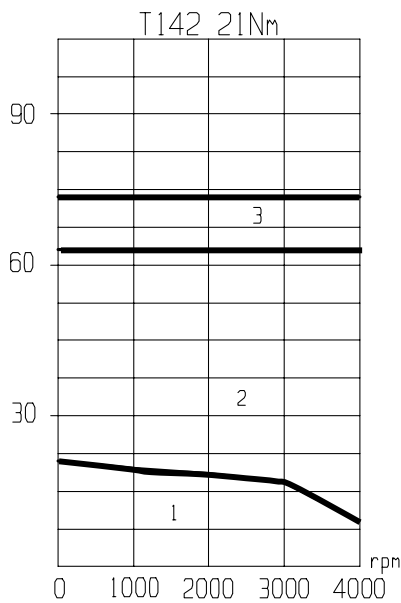
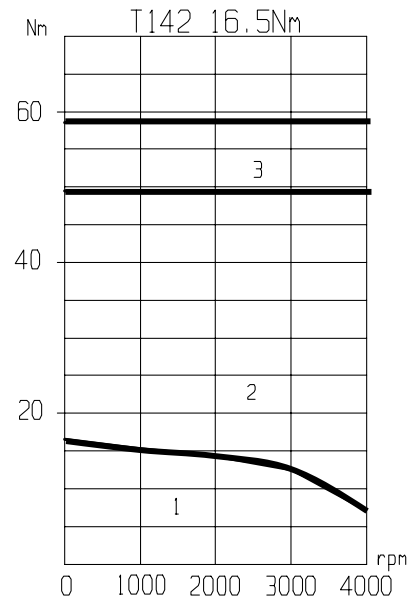
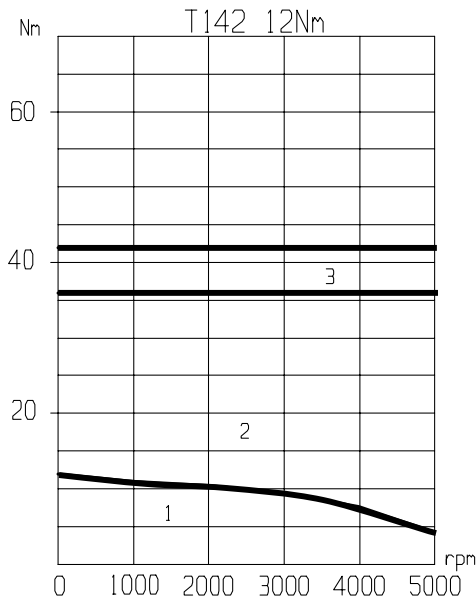
(*) with oil seal mounted on the flange (*1) Output continuous ratings with 350 x 350 x20 mm metallic heat sink flange coupling)

DATA SHEET N° 1B1108040004

SERIES

TETRA 142

PERFORMANCE CURVES



1 CONTINUOUS DUTY AREA

2 INTERMITTENT DUTY AREA

3 DEMAGNETIZATION LIMIT

DATA SHEET N°4B1008000001

SERIES

TETRA 142

TRANSDUCER SERIES

E TYPE :ENCODER

RATED VOLTAGE	Vn	[V]	5 ± 5%
RATED CURRENT	In	[mA]	200
FREQUENCY	F	[K Hz]	200
WORKING TEMPERATURE	Tn	[°C]	- 20 ÷ + 100°
ELECTRONIC TYPE			LINE DRIVER AM 26 LS31
ROTATION			BIDIRECTIONAL
ZERO IMPULSE			STANDARD
N° OF PULSES REVOLUTION			1000 - 2000
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

R TYPE : RESOLVER

RATED VOLTAGE	Vn	[V rms]	7 ± 5%
RATED CURRENT	In	[mA]	18
PHASE SHIFT			- 5°
ELECTRIC ERROR			± 10'
MIN. SIN. AMPLITUDE		[mVrms]	25
FREQUENCY	F	[KHz]	10
POLES NUMBER			2
TRASFORMER RATIO			0.5 ± 5%
INPUT INPEDANCE	Zro	[Ohm]	110 + j 140
OUTPUT IMPEDANCE	Zss	[Ohm]	130 + j 240
WORKING TEMPERATURE	Tn	[°C]	- 55 ÷ + 155°

H TYPE : HALL SENSORS

RATED VOLTAGE	Vn	[V]	5 ± 5%
RATED CURRENT	In	[mA]	100
WORKING TEMPERATURE	Tn	[°C]	-20° ÷ +100°
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

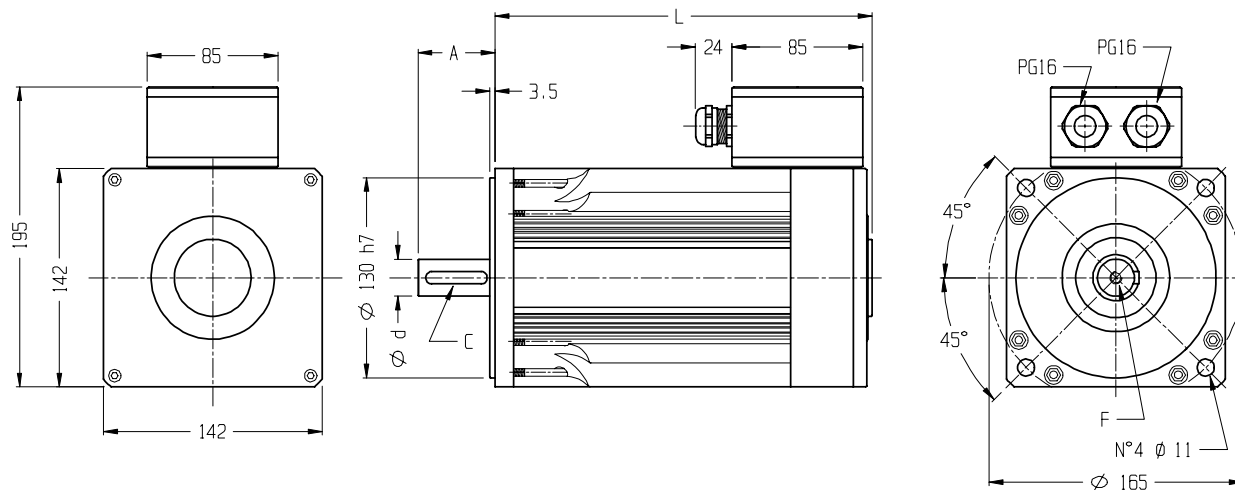
TRANSDUCERS

SERIES

TETRA 142

DIMENSIONS (MM)

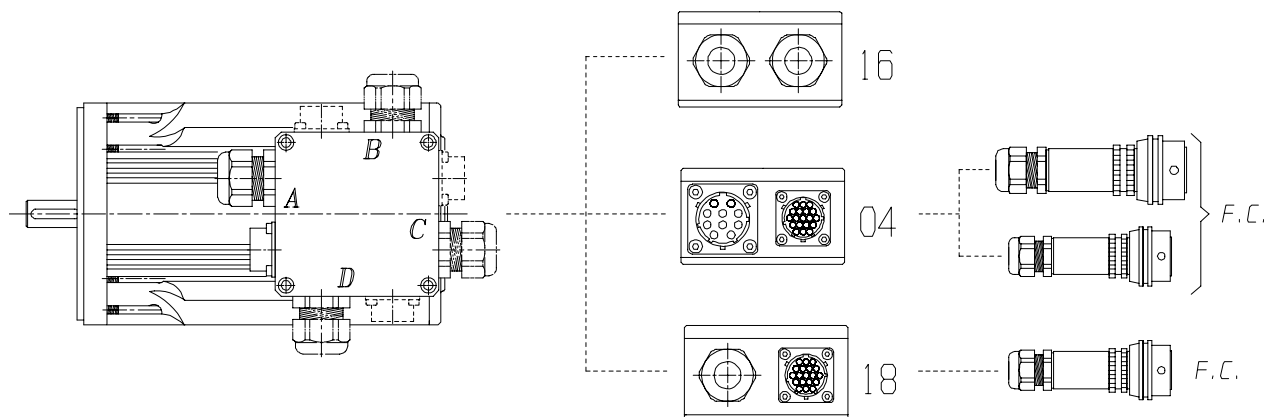
STANDARD



TYPE	12	16.5	21	25.5	
A	50	50	50	50	(60)
L	245	275	305	335	(335)
d(j6)	24	24	24	24	(28)
F	M8	M8	M8	M8	(M10)
C	8*7*40	8*7*40	8*7*40	8*7*40	(8*7*50)

LENGTH L INCREASED OF 60 MM WITH SAFETY BRAKE MOUNTED.
() = ON REQUEST

CONNECTION POSITIONS



A = Standard Position

DATA SHEET N° 7B10080001AA

SERIES

TETRA 180

HOW TO ORDER A BRUSHLESS SERVOMOTOR SERIES TETRA 180

TETRA	180	SR	35	E	L	01	101	A	00.02
SERIES	TYPE	WAVEFORM	NOMINAL STALL TORQUE	TRANSDUCER TYPE	MOMENT OF INERZIA	WINDING TYPE	TRANSDUCER MODEL	CONNECTION POSITION	MODEL LIST
TETRA	180	SR = sinusoidal	22.5 35 47 60	E = Encoder R = Resolver H = Hall sensors	L = Low Inerzia H = High Inerzia	See Data Sheet	101 = Encoder Ø48 6p 2000 imp/rpm 102 = Encoder Ø48 6p 1000 imp/rpm 501 = Resolver 2p SIZE 19 107 = HALL SENSORS 6p	A = Std. B = ON REQ. C = ON REQ. D = ON REQ.	00 = No prearranged 01 = External Encoder prearranged 02 = With brake 04 = Double connector on terminal box 16 = Double cable gland on terminal box 18 = Connector + cable gland on terminal box

BRUSHLESS SERVOMOTORS



SERIES

TETRA 180SR22.5

TORQUE

22.5 Nm

SINEWAVE FORM	SYMBOLS	UNITS	TYPE OF WINDING		
			17	18	19

MOTOR rpm	Vn drive 3phase 380 V ac	[rpm]	3000	2000	1200
-----------	--------------------------	---------	------	------	------

SERVOMOTOR	WINDING DATA					
	Poles number	P		6		
	Continuous stall torque (*1)	Cn0	[Nm]	22.5		
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	96.7	145.0	241.7
	Torque constant ± 5%	Kt	[Nm/Arms]	1.60	2.40	4.00
	Stall current	In0	[Arms]	14.1	9.38	5.63
	Peak torque	Cmax	[Nm]	85		
	Peak current	I cmax	[Arms]	53.1	35.4	21.3
	Max current	I max	[Arms]	58.4	38.9	23.4
	Phase/phase resistance ±10% at 25°C	Rff	[Ohm]	0.53	1.19	3.30
	Phase / phase inductance	Lff	[mH]	3.06	6.87	19.1
	Electrical time constant	Te	[ms]	5.8	5.7	5.8
	Thermal time constant	Tt	[min]	50		
	Operating temperature	Tr	[°C]	0 + 40		
	Protection degree	IP		65 (*)		
Insulation class			F			

SERVOMOTOR	MECHANICAL DATA					
	Moment of inertia h/l	Jm	[Kg cm ²]	69.5/95		
	Max theoretical acceleration	αmax	[rad/s ²]	9330/13000		
	Mechanical time constant	Tm	[ms]	2.8/2.0	2.8/2.0	2.8/2.0
	Cogging torque	Tcog	[Nm]	0.67		
	Damping constant at 1000 rpm	Td	[Nm]	0.28		
	Max radial load (at 3000 rpm)	Fr	[N]	1700 (applied on the shaft's middle)		
	Max axial load	Fa	[N]	510 (applied on the shaft's middle)		
	Weight	M	[Kg]	29		

THERMAL P.	Type of thermal cut - off		N C : normally closed		
	Rated voltage	Vn	[V ac]	250	
	Rated current	In	[A]	2.5	
	Operative temperature	Tn	[°C]	140 °C ± 5%	
	Resetting temperature	Tr	[°C]	100 °C ± 15°C	
	Operative time		[ms]	1	
Insulation class			F		

BRAKE	Type		STD 72		
	Static torque	Co	[Nm]	72	
	Rated voltage	Vn	[V]	24 Vcc +6% -10% Stabilized	
	Rated current	In	[A]	1.66	
	Input power	Pn	[W]	40	
	Release time	Tr	[ms]	25	
	Locking time	TI	[ms]	140	

(*) with oil seal mounted on the flange (*1) Output continuous ratings with 500 x 500 x20 mm metallic heat sink flange coupling)

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BRUSHLESS SERVOMOTORS



SERIES

TETRA 180SR35

TORQUE

35 Nm

SINEWAVE FORM	SYMBOLS	UNITS	TYPE OF WINDING		
			17	18	19

MOTOR rpm	Vn drive 3phase 380 V ac	[rpm]	3000	2000	1200
-----------	--------------------------	---------	------	------	------

SERVOMOTOR	WINDING DATA					
	Poles number	P		6		
	Continuous stall torque (*1)	Cn0	[Nm]	35		
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	96.7	145.0	241.7
	Torque constant ± 5%	Kt	[Nm/Arms]	1.6	2.40	4.00
	Stall current	In0	[Arms]	21.9	14.6	8.75
	Peak torque	Cmax	[Nm]	128		
	Peak current	I cmax	[Arms]	80.0	53.3	32.0
	Max current	I max	[Arms]	88.0	58.6	35.2
	Phase/phase resistance ±10% at 25°C	Rff	[Ohm]	0.28	0.64	1.78
	Phase / phase inductance	Lff	[mH]	1.84	4.13	11.48
	Electrical time constant	Te	[ms]	6.57	6.45	6.45
	Thermal time constant	Tt	[min]	60		
	Operating temperature	Tr	[°C]	0 + 40		
	Protection degree	IP		65 (*)		
Insulation class			F			

SERVOMOTOR	MECHANICAL DATA					
	Moment of inertia h/l	Jm	[Kg cm ²]	102.5/141		
	Max theoretical acceleration	αmax	[rad/s ²]	9490/13280		
	Mechanical time constant	Tm	[ms]	2.2/1.6	2.3/1.6	2.3/1.6
	Cogging torque	Tcog	[Nm]	1.05		
	Damping constant at 1000 rpm	Td	[Nm]	0.44		
	Max radial load (at 3000 rpm)	Fr	[N]	1700 (applied on the shaft's middle)		
	Max axial load	Fa	[N]	510 (applied on the shaft's middle)		
	Weight	M	[Kg]	36		

THERMAL P.	Type of thermal cut - off		N C : normally closed		
	Rated voltage	Vn	[V ac]	250	
	Rated current	In	[A]	2.5	
	Operative temperature	Tn	[°C]	140 °C ± 5%	
	Resetting temperature	Tr	[°C]	100 °C ± 15°C	
	Operative time		[ms]	1	
Insulation class			F		

BRAKE	Type		STD 72		
	Static torque	Co	[Nm]	72	
	Rated voltage	Vn	[V]	24 Vcc +6% -10% Stabilized	
	Rated current	In	[A]	1.66	
	Input power	Pn	[W]	40	
	Release time	Tr	[ms]	25	
	Locking time	TI	[ms]	140	

(*1) with oil seal mounted on the flange (*1) Output continuous ratings with 500 x 500 x20 mm metallic heat sink flange coupling)

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BRUSHLESS SERVOMOTORS



SERIES

TETRA 180SR47

TORQUE

47 Nm

SINEWAVE FORM	SYMBOLS	UNITS	TYPE OF WINDING	
			18	19

MOTOR rpm	Vn drive 3phase 380 V ac	[rpm]	2000	1200
-----------	--------------------------	---------	------	------

SERVOMOTOR	Poles number	P	6	
	Continuous stall torque (*1)	Cn0	[Nm]	47
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	145.0 241.7
	Torque constant ± 5%	Kt	[Nm/Arms]	2.40 4.00
	Stall current	In0	[Arms]	19.6 11.8
	Peak torque	Cmax	[Nm]	172
	Peak current	I cmax	[Arms]	71.7 43.0
	Max current	I max	[Arms]	78.9 47.3
	Phase/phase resistance ±10% at 25°C	Rff	[Ohm]	0.42 1.18
	Phase / phase inductance	Lff	[mH]	3.14 8.73
	Electrical time constant	Te	[ms]	7.5 7.4
	Thermal time constant	Tt	[min]	70
	Operating temperature	Tr	[°C]	0 + 40
	Protection degree	IP		65 (*)
Insulation class			F	

MECHANICAL DATA				
Moment of inertia h/l	Jm	[Kg cm ²]	135.5/186.7	
Max theoretical acceleration	αmax	[rad/s ²]	9630/13500	
Mechanical time constant	Tm	[ms]	2.0/1.4 2.0/1.4	
Cogging torque	Tcog	[Nm]	1.41	
Damping constant at 1000 rpm	Td	[Nm]	0.59	
Max radial load (at 3000 rpm)	Fr	[N]	1700 (applied on the shaft's middle)	
Max axial load	Fa	[N]	510 (applied on the shaft's middle)	
Weight	M	[Kg]	45	

THERMAL P.	Type of thermal cut - off	N C : normally closed		
	Rated voltage	Vn	[V ac]	250
	Rated current	In	[A]	2.5
	Operative temperature	Tn	[°C]	140 °C ± 5%
	Resetting temperature	Tr	[°C]	100 °C ± 15°C
	Operative time		[ms]	1
Insulation class			F	

BRAKE	Type	STD 72		
	Static torque	Co	[Nm]	72
	Rated voltage	Vn	[V]	24 Vcc +6% -10% Stabilized
	Rated current	In	[A]	1.66
	Input power	Pn	[W]	40
	Release time	Tr	[ms]	25
	Locking time	TI	[ms]	140

(*) with oil seal mounted on the flange (*1) Output continuous ratings with 500 x 500 x20 mm metallic heat sink flange coupling)

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BRUSHLESS SERVOMOTORS



SERIES

TETRA 180SR60

TORQUE

60 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING	
				18	19
MOTOR rpm	Vn drive 3phase 380 V ac		[rpm]	2000	1200
SERVOMOTOR	Poles number	P		6	
	Continuous stall torque (*1)	Cn0	[Nm]	60	
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	145.0	241.7
	Torque constant ± 5%	Kt	[Nm/Arms]	2.40	4.00
	Stall current	In0	[Arms]	25.0	15.0
	Peak torque	Cmax	[Nm]	215	
	Peak current	I cmax	[Arms]	89.6	53.8
	Max current	I max	[Arms]	98.6	59.2
	Phase/phase resistance ±10% at 25°C	Rff	[Ohm]	0.31	0.87
	Phase / phase inductance	Lff	[mH]	2.54	7.09
	Electrical time constant	Te	[ms]	8.1	8.1
	Thermal time constant	Tt	[min]	75	
	Operating temperature	Tr	[°C]	0 + 40	
	Protection degree	IP		65 (*)	
	Insulation class			F	
	MECHANICAL DATA				
	Moment of inertia h/l	Jm	[Kg cm ²]	168.5/232	
	Max theoretical acceleration	αmax	[rad/s ²]	9660/13570	
	Mechanical time constant	Tm	[ms]	1.8/1.3	1.8/1.3
	Cogging torque	Tcog	[Nm]	1.80	
	Damping constant at 1000 rpm	Td	[Nm]	0.75	
	Max radial load (at 3000 rpm)	Fr	[N]	1700 (applied on the shaft's middle)	
	Max axial load	Fa	[N]	510 (applied on the shaft's middle)	
	Weight	M	[Kg]	45	
THERMAL P.	Type of thermal cut - off			N C : normally closed	
	Rated voltage	Vn	[V ac]	250	
	Rated current	In	[A]	2.5	
	Operative temperature	Tn	[°C]	140 °C ± 5%	
	Resetting temperature	Tr	[°C]	100 °C ± 15°C	
	Operative time		[ms]	1	
	Insulation class			F	
BRAKE	Type			STD 72	
	Static torque	Co	[Nm]	72	
	Rated voltage	Vn	[V]	24 Vcc +6% -10% Stabilized	
	Rated current	In	[A]	1.66	
	Input power	Pn	[W]	40	
	Release time	Tr	[ms]	25	
	Locking time	TI	[ms]	140	

(*) with oil seal mounted on the flange (*1) Output continuous ratings with 500 x 500 x20 mm metallic heat sink flange coupling)

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DATA SHEET N° REV 1B1116040006

SERIES

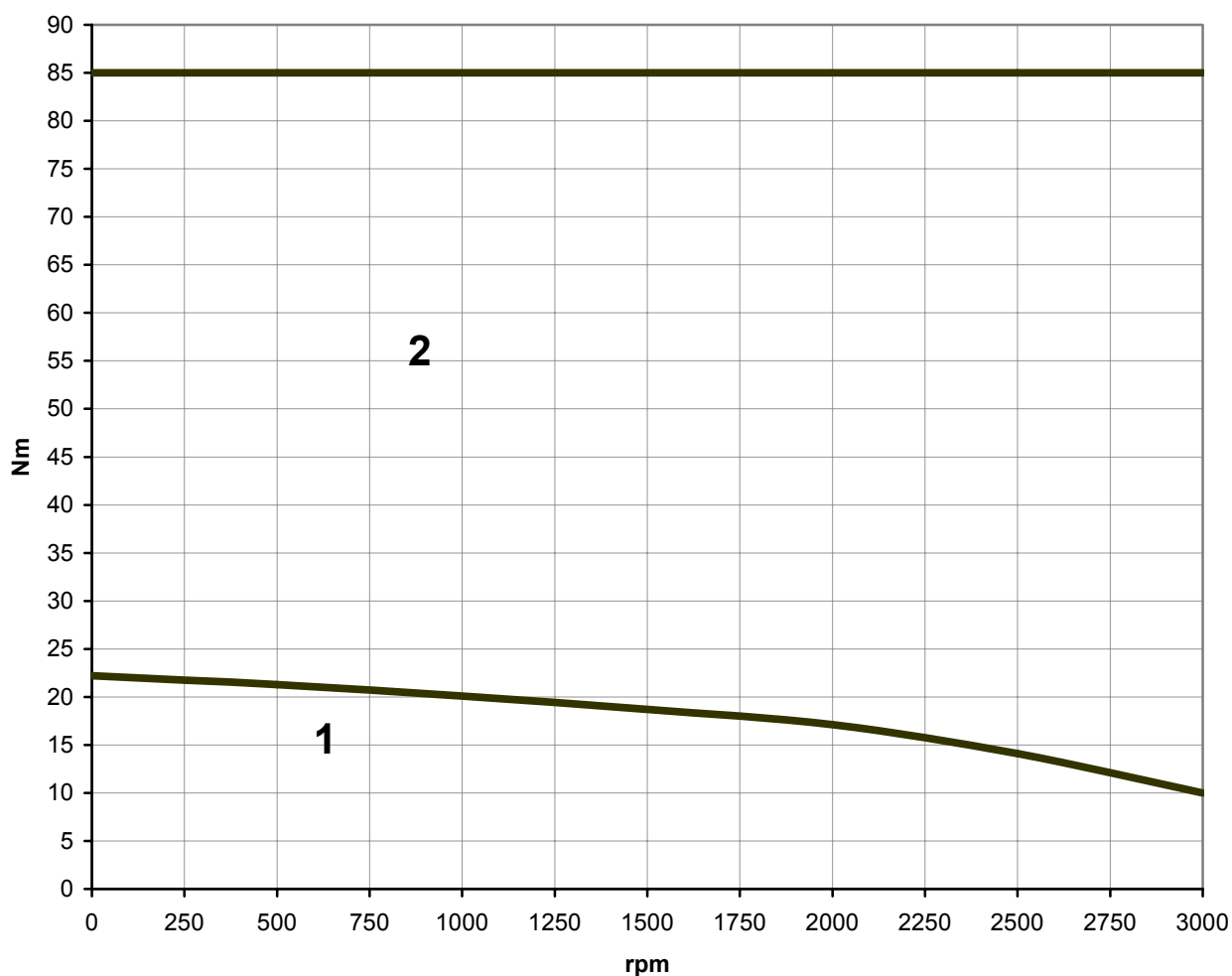
TETRA 180

PERFORMANCE CURVES

Torque

22,5 Nm

T180.22,5



1 CONTINUOUS DUTY AREA

2 INTERMITTENT DUTY AREA

DATA SHEET N° T180-200610-00

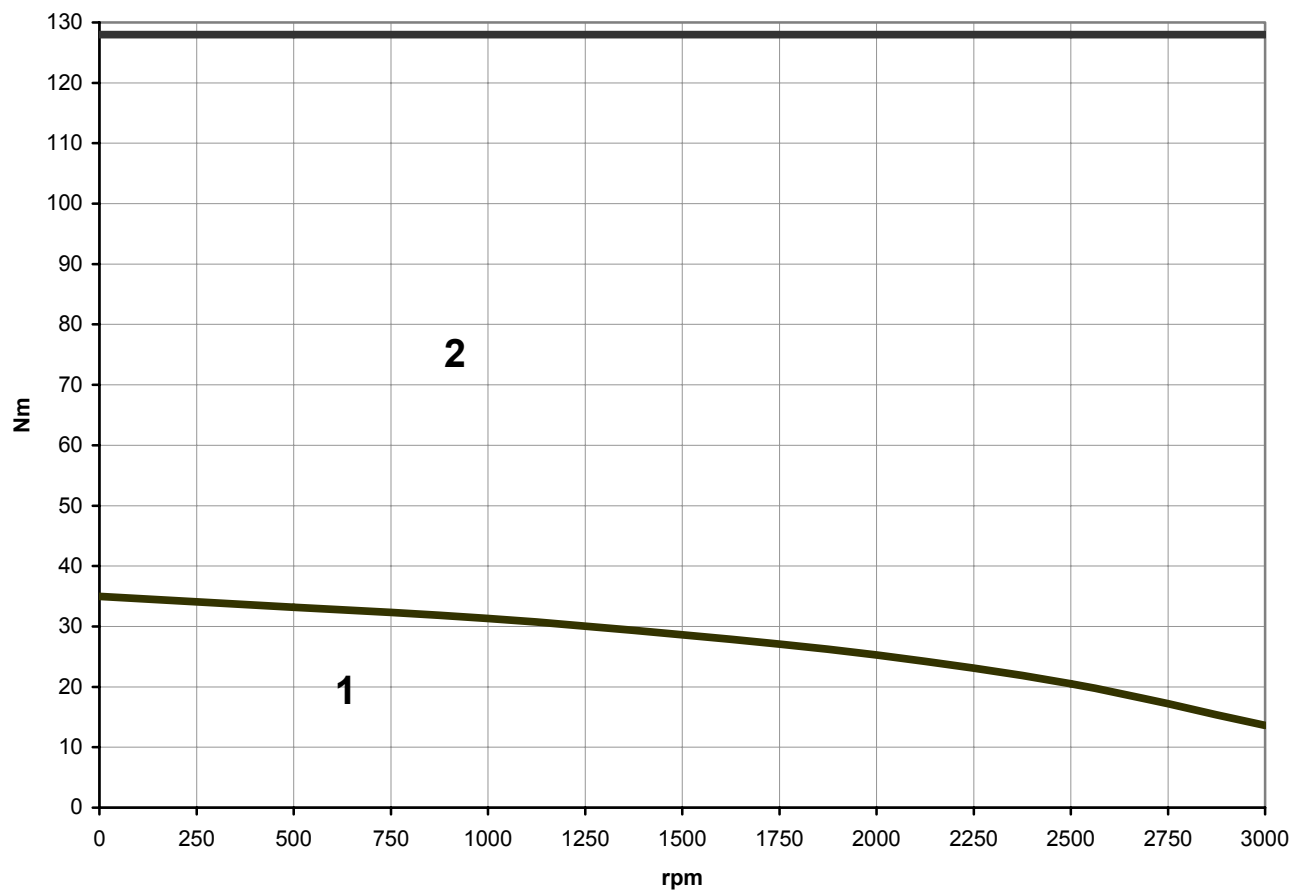
SERIES

TETRA 180

PERFORMANCE CURVES

Torque
35 Nm

T180.35



1 CONTINUOUS DUTY AREA

2 INTERMITTENT DUTY AREA

DATA SHEET N° T180-200610-00

SERIES

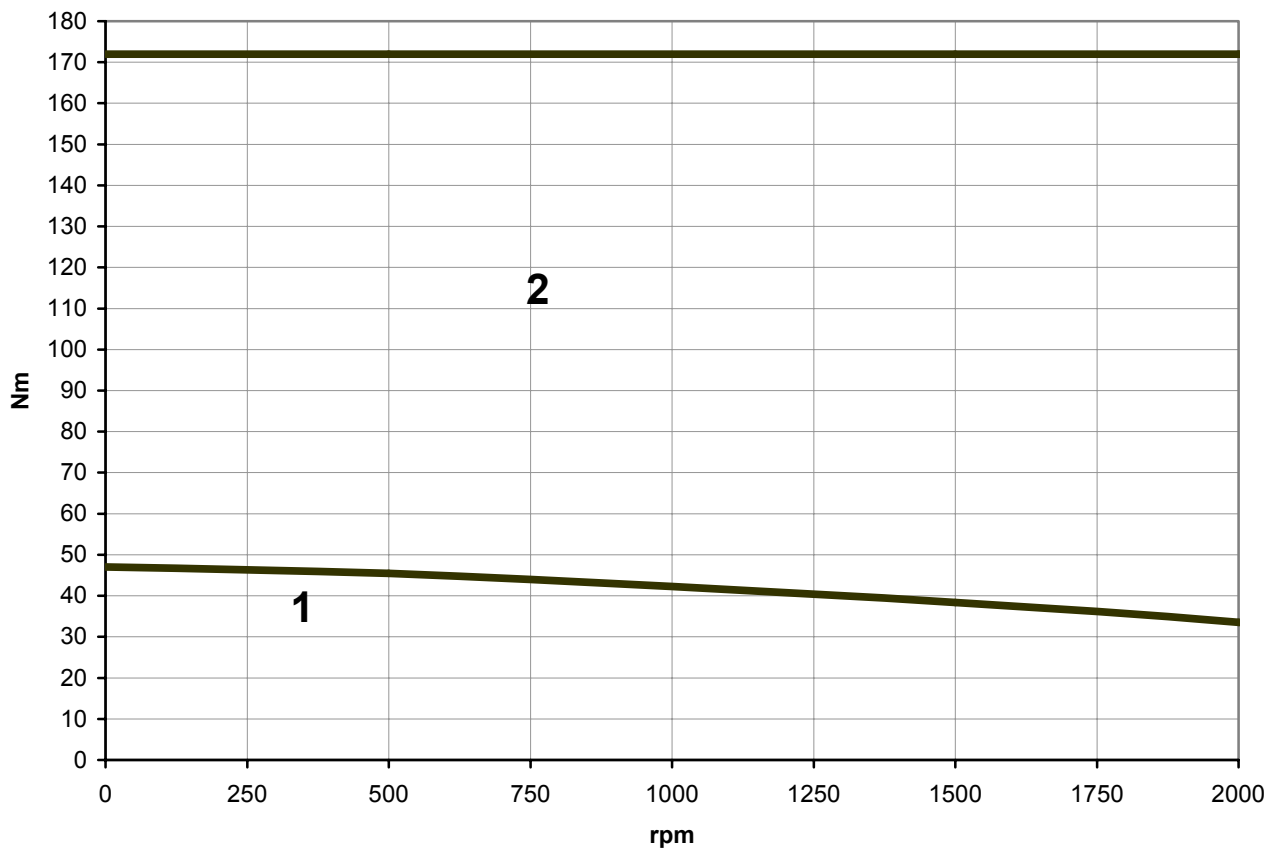
TETRA 180

PERFORMANCE CURVES

Torque

47 Nm

T180.47



1 CONTINUOUS DUTY AREA

2 INTERMITTENT DUTY AREA

DATA SHEET N° T180-200610-00

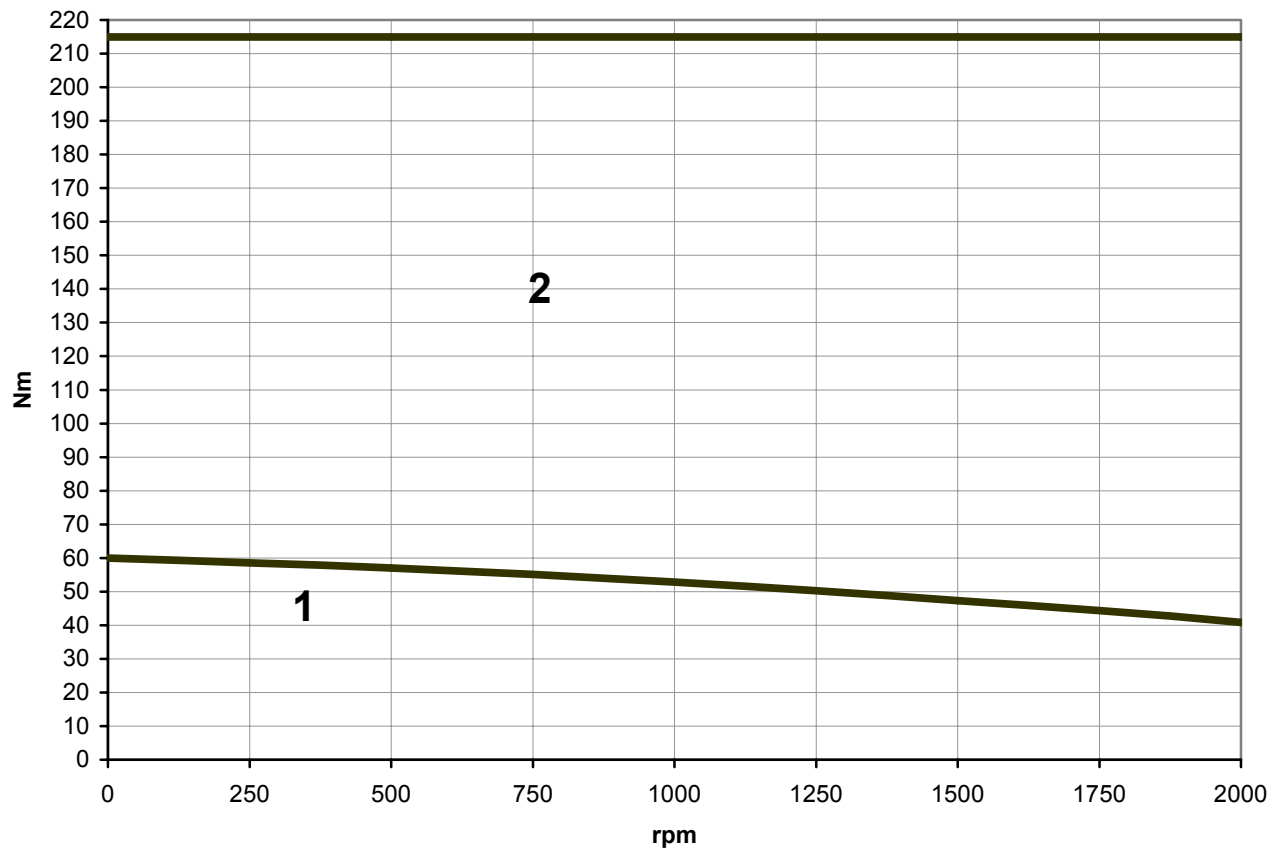
SERIES

TETRA 180

PERFORMANCE CURVES

Torque
60 Nm

T180.60



1 CONTINUOUS DUTY AREA

2 INTERMITTENT DUTY AREA

DATA SHEET N° T180-200610-00

SERIES

TETRA 180

TRANSDUCER SERIES

E TYPE : ENCODER

RATED VOLTAGE	Vn	[V]	5 ± 5%
RATED CURRENT	In	[mA]	200
FREQUENCY	F	[K Hz]	200
WORKING TEMPERATURE	Tn	[°C]	- 20 ÷ + 100°
ELECTRONIC TYPE			LINE DRIVER AM 26 LS31
ROTATION			BIDIRECTIONAL
ZERO IMPULSE			STANDARD
N° OF PULSES REVOLUTION			1000 - 2000
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

R TYPE : RESOLVER

RATED VOLTAGE	Vn	[V rms]	7 ± 5%
RATED CURRENT	In	[mA]	18
PHASE SHIFT			- 5°
ELECTRIC ERROR			± 10'
MIN. SIN. AMPLITUDE		[mVrms]	25
FREQUENCY	F	[KHz]	10
POLES NUMBER			2
TRASFORMER RATIO			0.5 ± 5%
INPUT INPEDANCE	Zro	[Ohm]	110 + j 140
OUTPUT IMPEDANCE	Zss	[Ohm]	130 + j 240
WORKING TEMPERATURE	Tn	[°C]	- 55 ÷ + 155°

H TYPE : HALL SENSORS

RATED VOLTAGE	Vn	[V]	5 ± 5%
RATED CURRENT	In	[mA]	100
WORKING TEMPERATURE	Tn	[°C]	-20° ÷ +100°
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

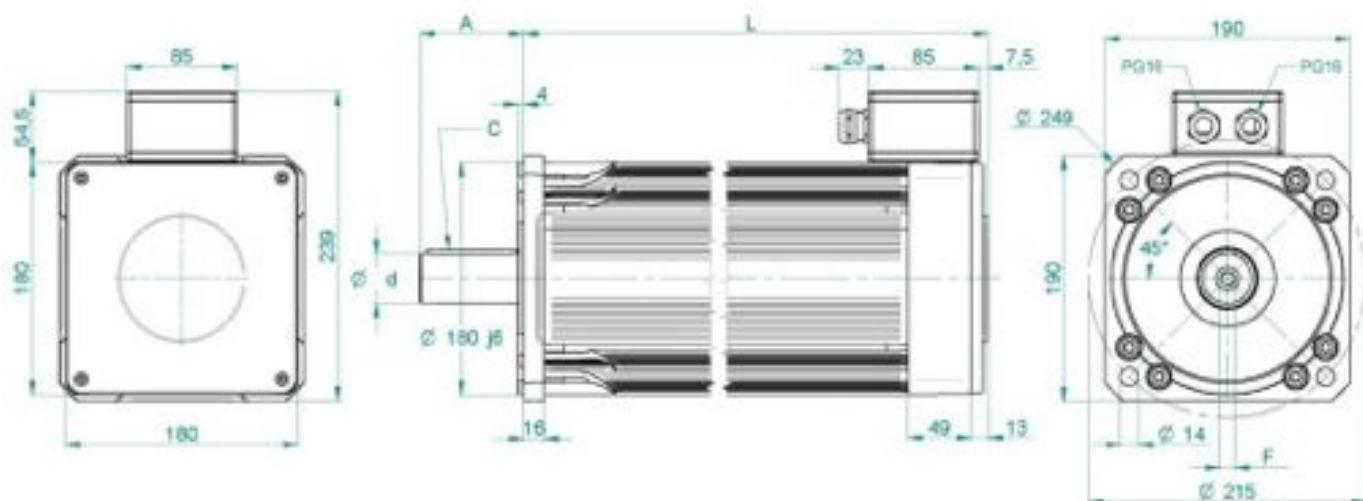
TRANSDUCERS

SERIES

TETRA 180

DIMENSIONS (mm)

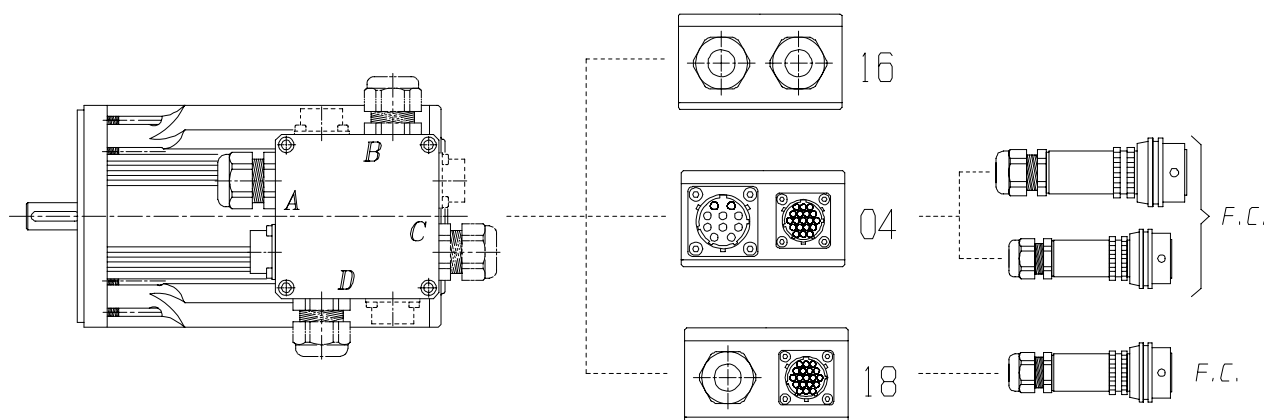
STANDARD



TYPE	22.5	35	47	60
L	290	350	410	470
A	60	80	80	80
d	28 (j6)	38 (k6)	38 (k6)	38 (k6)
F*prof.	M10*22	M12*28	M12*28	M12*28
C	8*7*50	10*8*70	10*8*70	10*8*70
Cn (Nm)	22.5	35	47	60

LENGHT L INCREASED OF 30 MM WITH SAFETY BRAKE MOUNTED

CONNECTION POSITIONS



FOR CONNECTORS TYPE PLEASE REFER TO OUR TECHNICAL DEPARTMENT

A = Standard Position

DATA SHEET N° 7B70040001AA

TETRA

HOW TO ORDER THE SIGNAL CABLES FOR TETRA SERIES

SELECT THE CABLE ACCORDING TO THE TRANSDUCER TYPE:

CABLE TYPE	MOTOR TYPE	TRASDUCER TYPE
S 08	T56 - T85 - T 115 – T 142	Resolver – Hall sensor
S 16	T56 - T85 - T 115 – T 142	Encoder - Encoder sin - cos

Example:

CV	S08	08	01	R	04	AA	01
CABLE	CABLE LENGTH	CONNECTION OUTPUT SERVOMOTOR SIDE	TRANSD.	CONNECTION OUTPUT DRIVE SIDE	VERSION	OUTPUT CONN. CODE	
S08 S16	Standard (m)	01 Signal cable For terminal box (flying cable)	R Resolver	00 Flying cable	AA Dynamic laying (standard)	01 Standard	
	05	02 Signal cable for connector	E Encoder	01 Female plug D 9p			
	10			02 Male plug D 9p			
				03 Female plug D 15p high density			
				04 Male plug D 15p high density (resolver)			
				05 Female plug D 25p (encoder)			
				06 Male plug D 25p			

TETRA

HOW TO ORDER THE POWER CABLES FOR TETRA SERIES

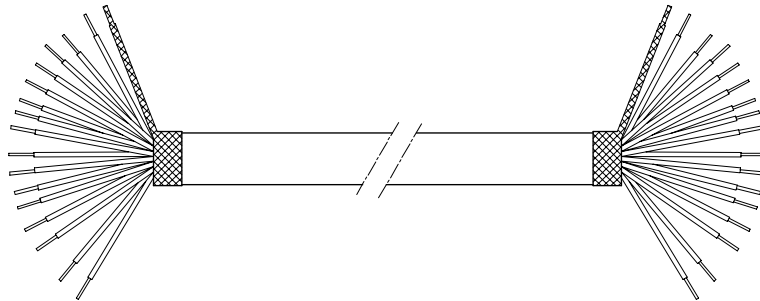
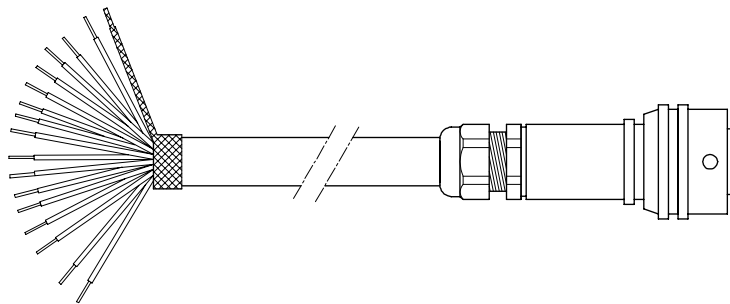
SELECT THE CABLE ACCORDING TO THE MOTOR TYPE AND THE WINDING:

MOTOR TYPE	TYPE OF WINDING	CABLE	MOTOR TYPE	TYPE OF WINDING	CABLE
T56 0.5	15-14-12-8-4-3-2-1	P1008	T115 7	19-18-17-16-15-14	P1508
T56 0.9	15-14-12-8-4-3- 2*-1*	P1008	T115 7	12	P2508
T56 1.35	15-14-12-8-4-3*	P1008	T115 9.2	19-18-17-16-15-14	P1508
T56 1.35	2*-1*	P1508	T115 11	19-18-17-16-15	P1508
T85 1.2	18-17-16-15-14-12-8-4-3-2-1	P1508	T115 11	14-13	P2508
T85 2.2	18-17-15-14-12-8-4	P1508	T142 12	19-18-17-16-15	P1508
T85 2.2	3-2-1	P2508	T142 12	14	P2508
T85 3.2	18-17-16-15-14-12-9-6	P1508	T142 16.5	19-18-17-16	P1508
T85 4.2	18-17-16-15-14-12-9	P1508	T142 16.5	15	P2508
T85 4.2	6	P2508	T142 21	19-18-17	P1508
T115 3	18-17-16-15-14-12-9	P1508	T142 21	16-15	P2508
T115 5.2	19-18-17-16-15-14-12	P1508	T142 25.5	19-18	P1508
T115 5.2	9	P2508	T142 25.5	17-16	P2508

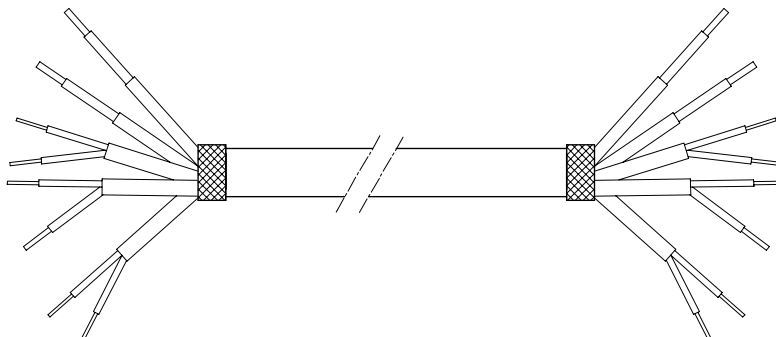
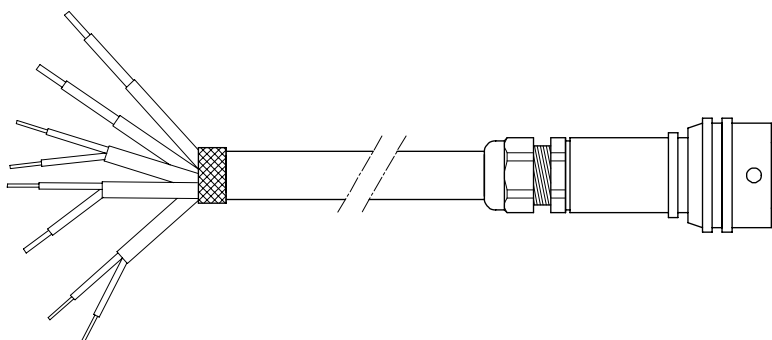
* double connector not available

Example:

CV	P1008	08	01	00	AA	01	
CABLE	CABLE LENGHT	CONNECTION OUTPUT SERVOMOTOR SIDE		CONNECTION OUTPUT DRIVE SIDE	VERSION	OUTPUT CONN. CODE	
P1008 P1508 P2508	Standard (m) 05 10 On request Optional length min.1m	01	Power cable for terminal box (flying cable)	00	Flying cable	AA	Dynamic laying (standard)
		03	Power cable for connector			01	Standard

SIGNAL CABLES FOR ENCODER S16**FLYING CABLE****CABLE + CONNECTOR MOTOR SIDE****GENERAL FEATURES**

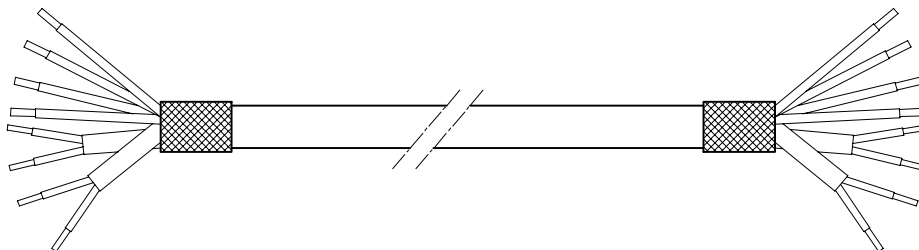
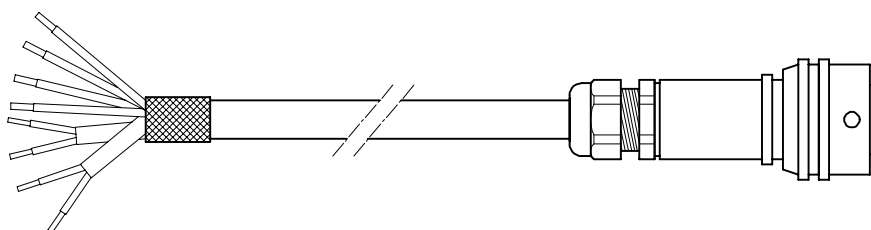
Movement speed.....	180 m/min	Dielectric strength.....	500 V
Maximum acceleration	5 m/s ²	Insulation.....	PP style UL 1589 and CSA
Working temperature.....	-20°C +60°C	Jacket.....	Thk 0.8
Storage temperature.....	-50°C +80°C	Min. bending radius.....	85 mm
Max pulling strength.....	50 N/mm ²	Conductor.....	Tinned copper
Voltage.....	30	Shield.....	Total: tinned copper braid coverage ≥80%
V		Insulation Resistance.....	>1000 Mohm. Km
External diameter.....	Nom. D: 7.80mm toll. +/-	Capacitance.....	90pF/m +/-30pFm
0.4mm		UL- CSA HOMOLOGATION	
Taping.....	Soft tape	Rote U = 30 V (UL Style 21126/CSA C22.2 No 210.2-M90)	

SIGNAL CABLES FOR RESOLVER S08**FLYING CABLE****CABLE + CONNECTOR MOTOR SIDE****GENERAL FEATURES**

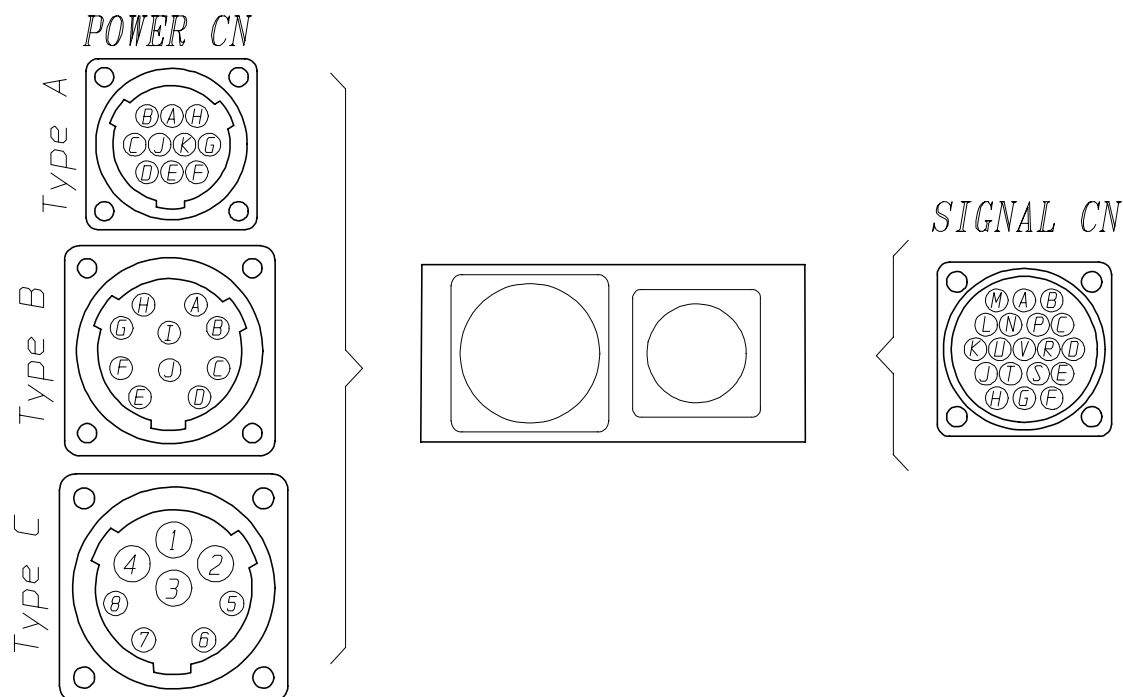
Movement speed.....	180 m/min	Dielectric strength.....	1500 V
Maximum acceleration	7 m/s ²	Insulation.....	PE-LA
Oil resistance.....	VDE 0472 part 803 A/B	Jacket.....	Polyurethane colour orange RAL 2003
Working temperature.....	-10°C +80°C	Primary jacket	PVC on the single shielded elements
Storage temperature.....	-40°C +80°C	Min. bending radius.....	10*dia (dia=10.2)
Max pulling strength.....	50 N/mm ²	Conductor.....	Flexible
Voltage.....	250 V	Shield.....	
External diameter.....	Nom. D: 10.2mm toll. +/- 0.25mm	Single on the tinned copper braid couple coverage	≥85%
		Insulation resistance.....	>2500 Mohm. Km
		Capacitance.....	COND/COND = 100 pF/m
			COND/SHIELD = 168 pF/m

UL – CSA HOMOLOGATION

UL Style 20233/1973 CSA C22.2 N.210-M90

POWER CABLES**FLYING CABLE****CABLE + CONNECTOR MOTOR SIDE****GENERAL FEATURES**

Movement speed.....	180 m/min	Dielectric strength.....	power 4000 V, signals 2000 V
Maximum acceleration	7 m/s ²	Insulation.....	TPE-E
Oil resistance.....	VDE 0472 part 803 A/B	Jacket.....	special compound of PVC with low friction degree
	UL 1581-VDE 0282 TEIL 10 HD 22.10 S1	Min. bending radius.....	10*dia (dia=12-12.2-15.5)
Working temperature.....	-30°C +80°C	Conductor.....	flexible complying with NFC 32012 class 6
Storage temperature.....	-50°C +90°C	CEI 20-29 class 6, IEC 228 class 6, VDE 0295 class 6	
Max pulling strength.....	50 N/mm ²	Shield	Total: tinned copper braid coverage ≥85%
Voltage.....	power 600/1000 V		Signal: tinned copper braid coverage
	signals 300 V		≥85% + All./Polyesthere cov.≥100%
External diameter.....	Nom. D: 12mm toll. +/- 0.3mm	Insulation resistance.....	Power: ≥20 Mohm. Km
Flame resistance.....	CEI 20-35, VDE 0472-804/A,		UL HOMOLOGATION
	NFC 32070 C1/1, IEC		UL-Style 20234/10258 80°C 1000V CSA C22.2 N.2107 M90
332.1			

CONNECTIONS FOR DOUBLE CONNECTOR**Type A – Type B****POWER CONNECTOR**

N° PIN	FUNCTION
A	PHASE U
B	PHASE V
C	PHASE W
D	BRAKE -
E	BRAKE +
F	THERMAL PROTECTOR
G	THERMAL PROTECTOR
H	EARTH
I	
J	

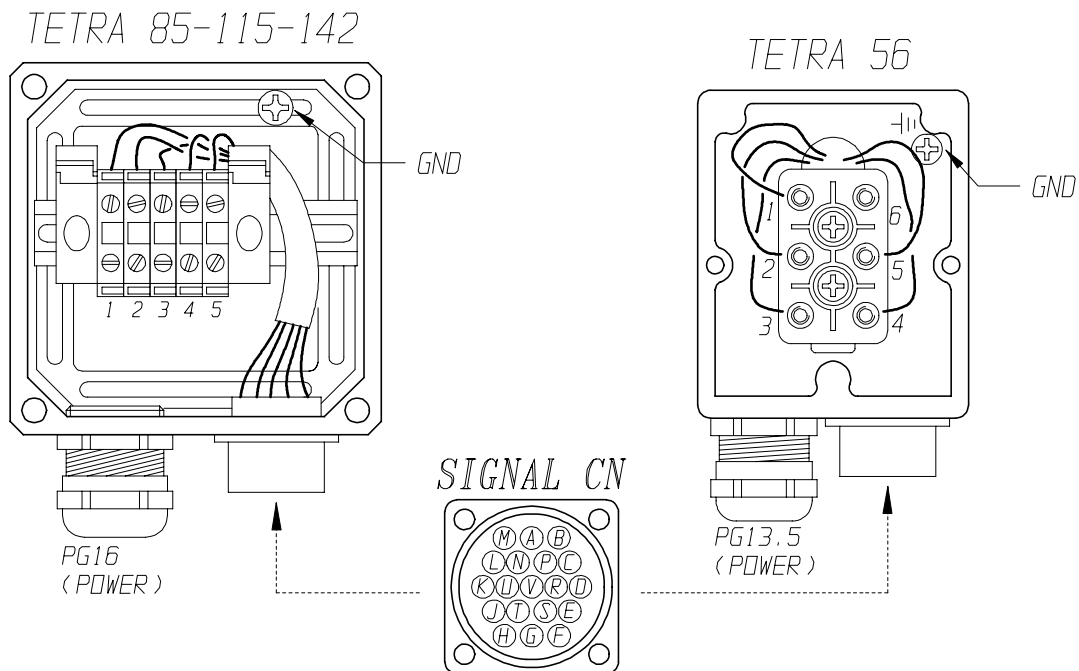
Type C**POWER CONNECTOR**

N° PIN	FUNCTION
1	PHASE U
2	PHASE V
3	EARTH
4	PHASE W
5	BRAKE -
6	BRAKE +
7	THERMAL PROTECTOR
8	THERMAL PROTECTOR

CONNECTOR SIGNAL

N° PIN	FUNCTION	
	ENCODER	RESOLVER
A	+ 5 V	
B	/B	
C	0 V	Cos – (S4)
D	SHIELD	Cos (S2)
E		
F	HALL W	Sin – (S3)
G	HALL V	Sin (S1)
H	HALL U	
J		7 VRMS f=10KHz
K	HALL /U	0 V
L	/Z	
M	A	
N	/A	
P	B	
R	Z	
S		
T		
U	HALL /W	
V	HALL /V	

CONNECTIONS FOR CABLE GLAND + CONNECTOR

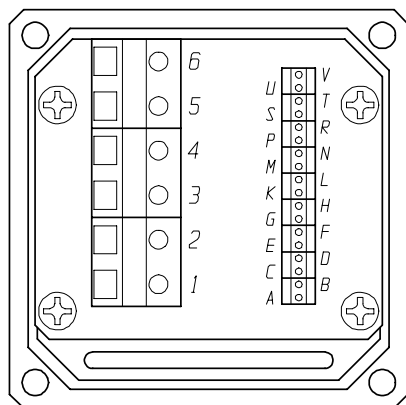


POWER CABLE GLAND	
N° PIN	FUNCTION
1	PHASE U
2	PHASE V
3	PHASE W
4	THERMAL PROTECTOR
5	THERMAL PROTECTOR

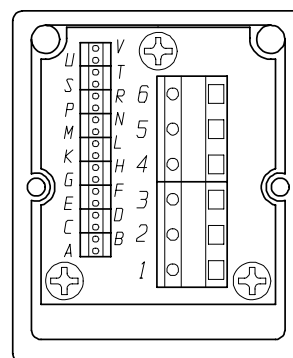
CONNECTOR SIGNAL		
N° PIN	FUNCTION	
	ENCODER	RESOLVER
A	+ 5 V	
B	/B	
C	0 V	Cos – (S4)
D	SHIELD	Cos (S2)
E		
F	HALL W	Sin – (S3)
G	HALLV	Sin (S1)
H	HALL U	
J		7 VRMS f=10KHz
K	HALL /U	0 V
L	/Z	
M	A	
N	/A	
P	B	
R	Z	
S		
T		
U	HALL /W	
V	HALL /V	

CONNECTIONS FOR DOUBLE CABLE GLAND

TETRA 85-115-142

PG16
(POWER)PG16
(SIGNAL)

TETRA 56

PG13.5
(SIGNAL)PG13.5
(POWER)

POWER CABLE GLAND	
N° PIN	FUNCTION
1	PHASE U
2	PHASE V
3	PHASE W
4	BRAKE -
5	BRAKE +
6	EARTH

SIGNAL CABLE GLAND		
N° PIN	FUNCTION	
	ENCODER	RESOLVER
A	+ 5 V	
B	/B	
C	0 V	Cos - (S4)
D	SHIELD	Cos (S2)
E		
F	HALL W	Sin - (S3)
G	HALLV	Sin (S1)
H	HALL U	
J		7 VRMS f=10KHz
K	HALL /U	0 V
L	/Z	
M	A	
N	/A	
P	B	
R	Z	
S		
T		
U	HALL /W	
V	HALL /V	